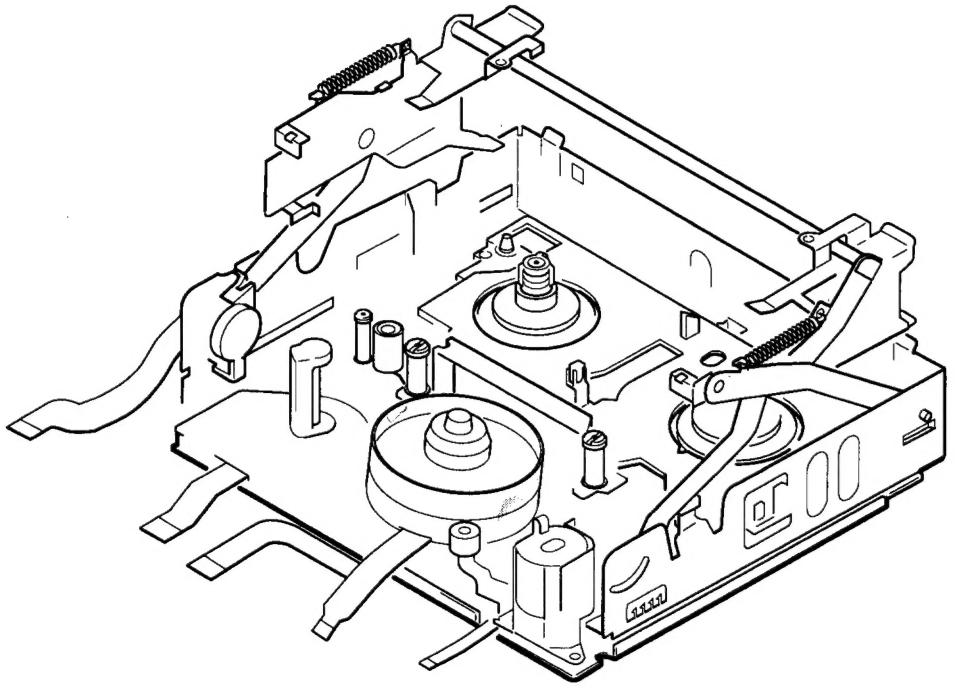
8mm Video MECHANICAL ADJUSTMENT MANUAL VII

B MECHANISM

Video8

Use this mechanical adjustment manual VII together with the service manual of the respective models.



MICROFILM

8 MECHANISM DECK

SONY

TABLE OF CONTENTS

For the mode selector operation, schematic diagram and parts list, refer to the Supplement-1 Manual.

1. PREPARATION FOR CHECKING, ADJUSTING AND REPLACING THE MECHANISM

For the disassembly procedures of the cabinet and printed wiring boards, please refer to the "DISASSEMBLY" section of the service manual of the respective models.

To re-assemble the mechanical parts which are disassembled in the following sections, perform the disassembly steps in reverse, unless otherwise specified.

The mechanisms are adjusted while set in the USE mode of operation. (Refer to the "Mode Selector Operation Procedure of the Supplement-1 Manual for how to enter the USE mode.)

1-1. Cassette Compartment Block Assy

1. Disassembly Procedure (Refer to Fig. 1.)

1) Set the mechanism to USE mode.
2) Confirm that the Cassette Compartment Block Assy is opened. If it is not opened, open it referring to Fig. a.
3) Remove the claws Ⓐ and Ⓑ of the Damper Assy ① from the chassis.
4) Remove the washer ② from the shaft of the Cassette Compartment near the Drum, next to the loading motor. Remove the shaft of the arm from the slot.
5) Remove the shaft of the arm from the slot Ⓒ of the Cassette Compartment near the Drum, next to the capstan motor. (Refer to Fig. b)
6) Lift up the Cassette Compartment at the Drum side in the direction of the arrow Ⓓ, and remove the arm shaft of the Cassette Compartment from the LS Chassis ④ near the Reel Tables. Remove the Cassette Compartment Assy ③ in the direction of the arrow Ⓔ.

2. Precautions During Re-Assembling

1) After attaching the Tension Spring, confirm that the straight portion at the end of the curved hook of the spring is positioned inside the mechanism. (Refer to Fig. c)
2) Confirm that the claw in the bottom of the shaft near the Reel Table of the Cassette Compartment is hooked to the LS Chassis.
3) Confirm that the claw of the Damper Assy is hooked to the LS Chassis. (Refer to Fig. b)

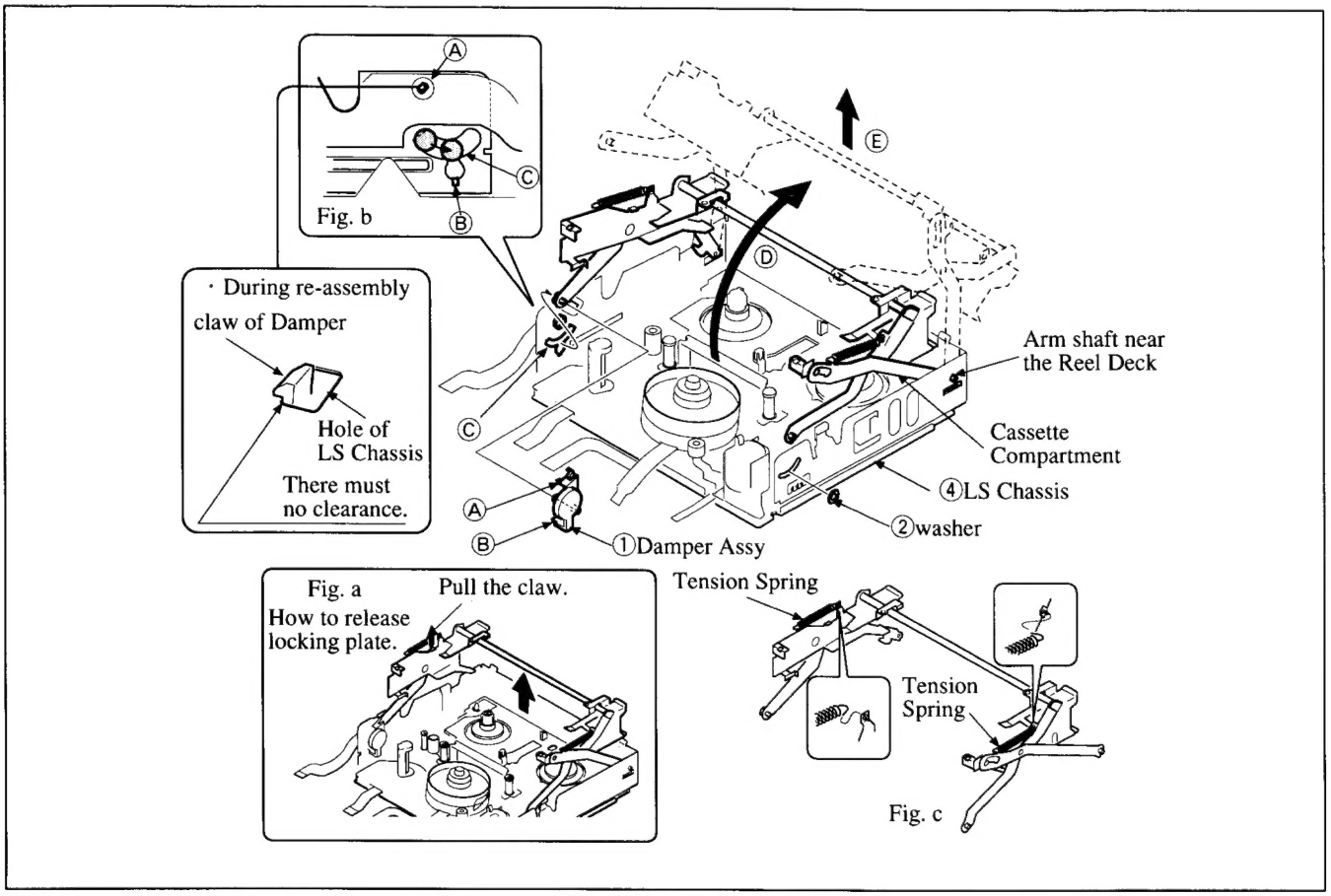


Fig. 1

1-2. How to Operate the Mechanism with the Cassette Compartment Block Assy Removed

1. How to load a cassette tape (Refer to Fig. 2):

1) While referring to section "DISASSEMBLY" of the respective service manual, turn the main power on with the cabinet and camera section removed. (It enables to operate the mechanical deck.)
2) Connect the adjustment remote commander (Ref. No. J-10) and establish the TEST mode.

> Example of establishing the TEST mode: model CCD-TR420E/TR440E.
> Select page: 6, address: 00, set data :01 and press the PAUSE button to release protection.
> Select page: 7, address: 01, set data: 01 and press the PAUSE button.
> After tape loading or other desired operations of mechanism are completed, be sure to perform the following:
> Select page: F, address: 01, set data :00 and press the PAUSE button.
> Select page: 6, address: 00, set data: 00 and press the PAUSE button.

3) Press the push-switch ① knob in the direction of the arrow which sets the machine into loading mode.

☆ PB, FF/REW and CUE/REV operations are possible.

2. How to establish RECORD mode:

1) Press pin of the push-switch ② (ON state) and keep the ON state by fixing with adhesive tape ③.
2) Turn the main power switch ON (select VTR or CAMERA position of in case of camera).
3) Set the RECORD switch to ON.
   (When the TEST mode is selected, the rotation detection of the S and T reel tables is muted, and the top end sensor is disable which allow to run the tape.)

3. How to eject a cassette tape:

1) Press the EJECT switch to ON.

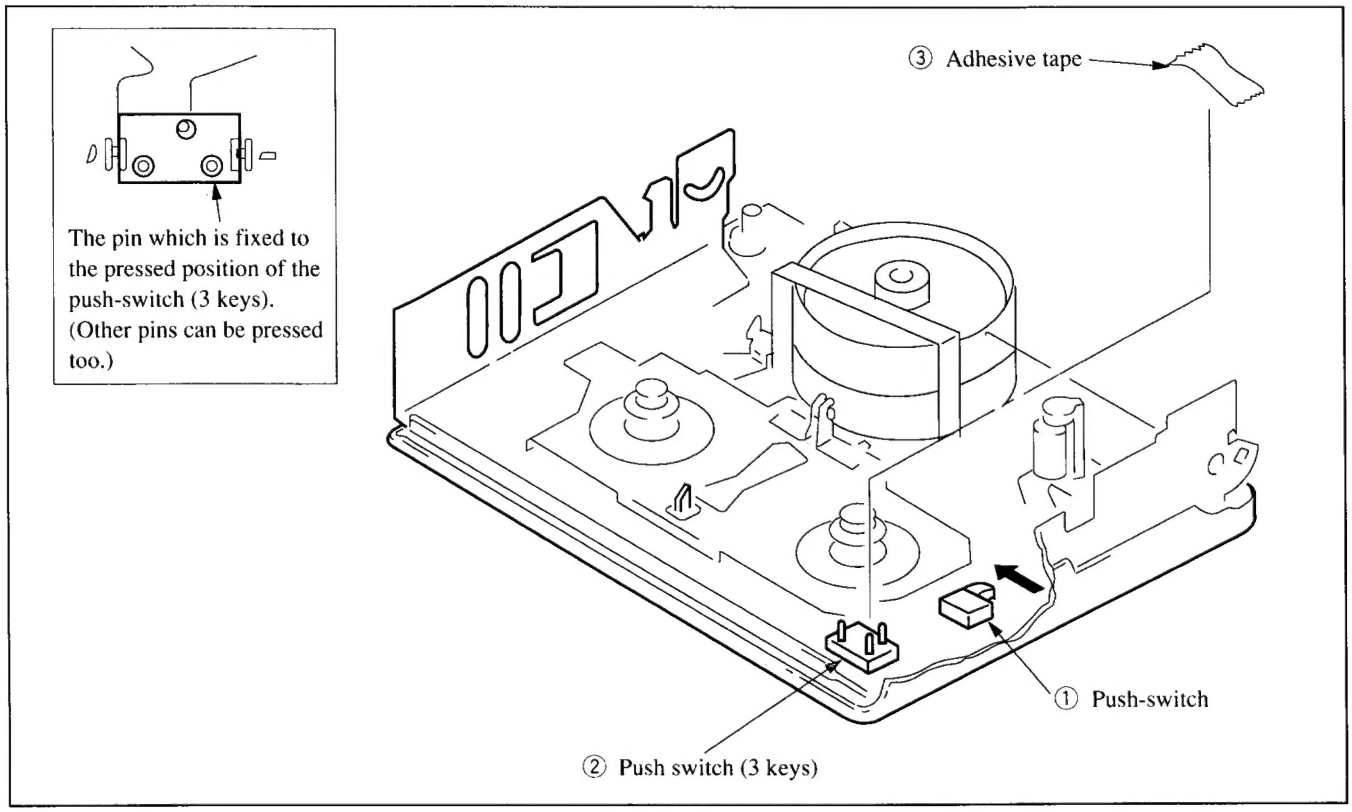


Fig. 2

2. PERIODIC CHECK AND MAINTENANCE ITEMS

- Perform the following periodic check and maintenance to ensure that the machine functions continue to operate in peak condition, and to protect the tape and mechanism deck. After completing repair work, perform the following maintenance items regardless of how long the user's machine has been used.

2-1. Rotary Drum Assy Cleaning

Press the cleaning piece (Ref. No. J-2) moistened with cleaning fluid (Ref. No. J-1) lightly on the Rotary Drum Assy. Gently turn the Rotary Drum Assy slowly by hand counter-clockwise to clean the rotary drum.

Caution: Never attempt to turn the head drum motor by turning the main power ON. Also, never turn the drum clockwise by hand. In addition, never move the cleaning piece vertically with respect to the head tips, since this will damage them. Never clean the head drum in any way other than as described above.

2-2. Tape Path Cleaning (Refer to Fig. 3.)

1) Set the mechanism to USE mode. Clean the tape path system (TG-1, TG-2, TG-3, TG-4, pinch roller, capstan shaft) and lower drum using a very thin cotton swab (Ref. No. J-3) moistened with cleaning fluid.

Caution: Take care that the very thin cotton swab (Ref. No. J-3) does not touch the oil or grease of the various link mechanisms.

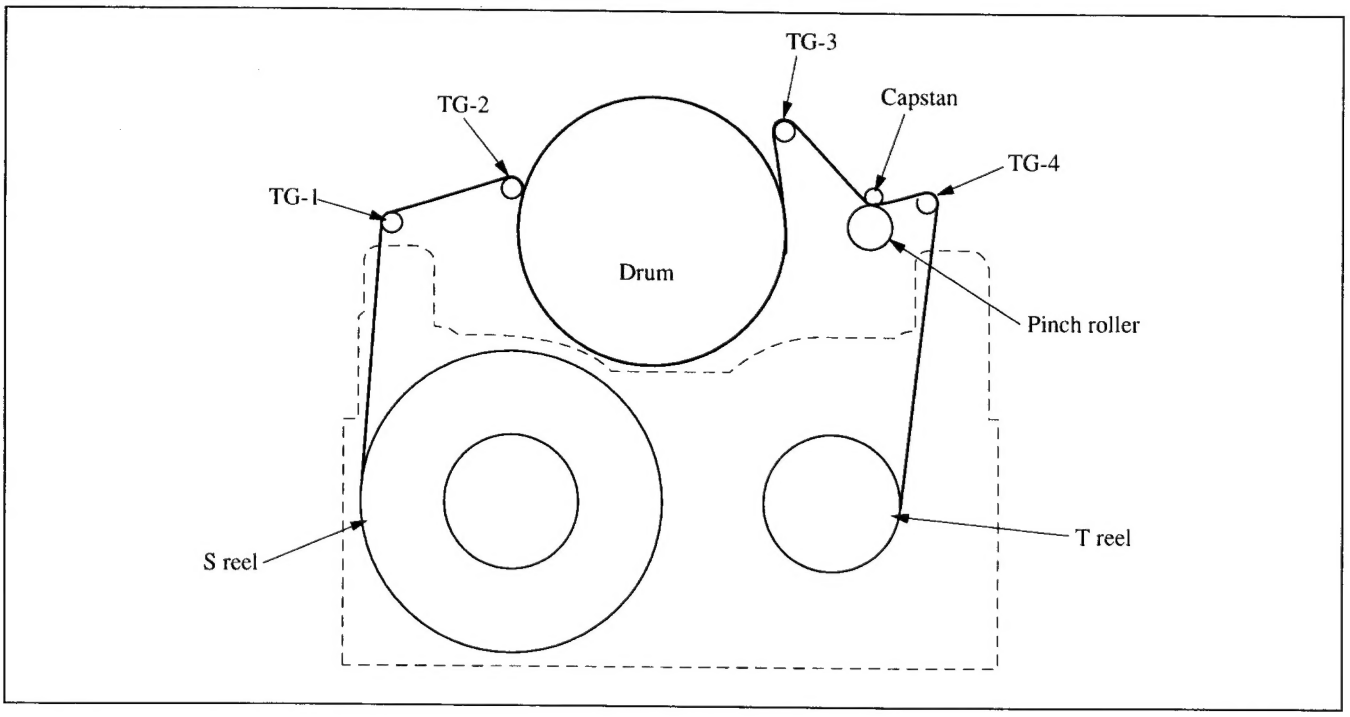


Fig. 3

2-3. Periodic Check Items

	Maintenance and Inspection Points	Operating Hours										Remarks
		500	1000	1500	2000	2500	3000	3500	4000	4500	5000	
	Cleaning of tape running surface	○	○	○	○	○	○	○	○	○	○	Take care not to get oily.
	Cleaning and degaussing of Rotary Drum Assy	○	○	○	○	○	○	○	○	○	○	Take care not to get oily.
Drive System	Timing Belt	—	☆	—	☆	—	☆	—	☆	—	☆	3-965-546-01
	Capstan Shaft	—	◎	—	◎	—	◎	—	◎	—	◎	Take great care not to let any oil contact the tape running surface.
	Change Gear Shaft Relay Pulley Shaft	—	◎	—	◎	—	◎	—	◎	—	◎	
	Loading Motor	—	☆	—	☆	—	☆	—	☆	—	☆	X-3945-401-1
Performance Check	Abnormal Sound	☆	☆	☆	☆	☆	☆	☆	☆	☆	☆	
	Tape Hold-back Tension Measurement	—	☆	—	☆	—	☆	—	☆	—	☆	
	Brake System	—	☆	—	☆	—	☆	—	☆	—	☆	
	FWD / RVS } Torque Measurement	—	☆	—	☆	—	☆	—	☆	—	☆	

○Cleaning ◎Lubrication ☆Check

Note: When overhauling the machine, replace the parts while referring to the above table.

Note: Regarding oil

- Be sure to use the specified oil. (If the viscosity and other characteristics are different, various troubles may arise.)
  Oil: Sony part No. 7-661-018-18
  (Mitsubishi diamond oil hydro fluid NT-68)
- For the oil lubricated bearings, use oil free from dust or foreign materials. If the oil contains any dust or foreign material, the bearings will wear out quickly or burn out.
- One drop of oil is the amount of oil which forms at the tip of a stick of 2 mm diameter.

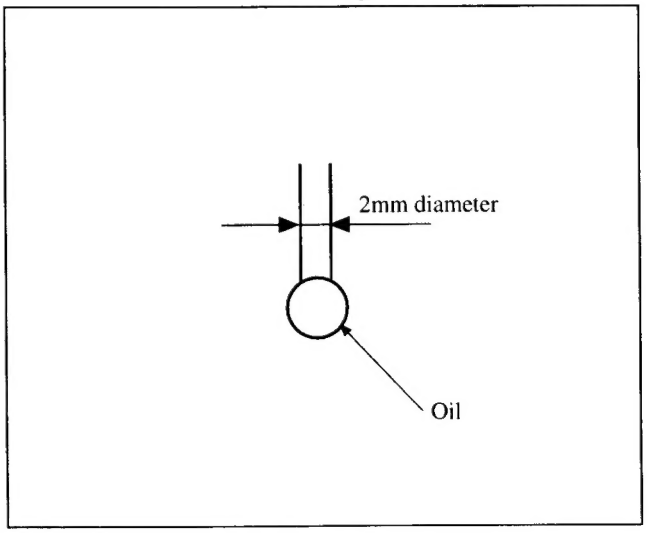


Fig. 4

2-4. Service Tool List

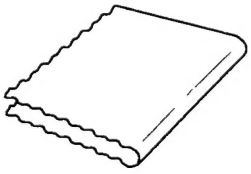
Ref. No.	Name	Parts Code	Tool Stamp	Applications
J-1	Cleaning fluid	Y-2031-001-0	—	
J-2	Cleaning piece	2-034-697-00	—	
J-3	Very thin cotton swab (made by Nippon Cotton Swab Inc. (P752D))		—	
J-4	Head demagnetizer	Commercially available	—	
J-5	Dental mirror Spare mirror	J-6080-029-A J-6080-030-1	SL-5052	Tape path
J-6	Alignment tape (NTSC : WR5-1NP) (PAL : WR5-1CP)	8-967-995-02 8-967-995-07	—	Tape path
J-7	FWD/RVS take-up torque cassette	J-6080-824A	GD-2086	
J-8	Screwdriver for tape path adjustment	J-6082-026-A	—	For tape guide adjustment
J-9	FWD/BACK tension adjustment screwdriver	J-6082-187-A	—	
J-10	Remote commander for adjustment	J-6082-053-B	—	Tape path (Setting PATH mode)
J-11	MD process table	J-6082-166-A	—	
J-12	FLOIL Grease SG-941	7-662-001-39	—	
J-13	FLOIL Grease SG-055G	7-651-000-09	—	

Other equipment

- Oscilloscope
- Analog circuit tester (input impedance 20 kΩ)

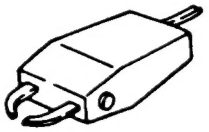
J-1

J-2

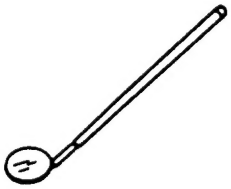


J-3

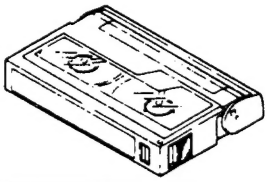
J-4



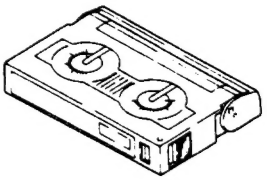
J-5



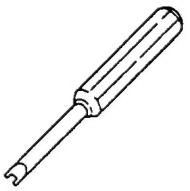
J-6



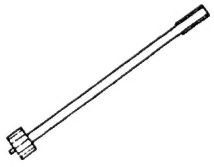
J-7



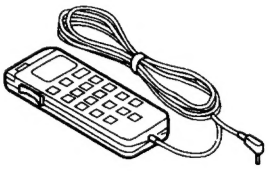
J-8



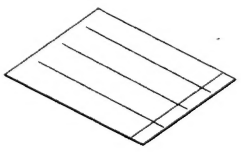
J-9



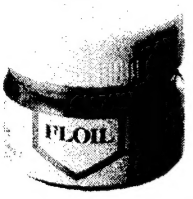
J-10



J-11



J-12



J-13

3. CHECKING, ADJUSTING AND REPLACING THE MECHANISM

3-1. HC Roller Block Assy (Refer to Fig. 5)

1. Disassembly Procedure

1) Remove the Torsion Spring ① from the cut-out Ⓐ of the motor holder. Hook it to the claw Ⓑ of the HC Arm.
2) Remove the HC Roller Block Assy in the direction shown by Ⓒ.
3) Remove the stop washer ② and remove the HC Roller Block Assy ③.

2. Precautions During Re-Assembly

1) After attaching the HC Roller Block Assy, confirm that both ends of the torsion spring are hooked to Ⓐ and Ⓓ.
2) Align the block so that the cut-out Ⓔ agrees with the rib Ⓕ.

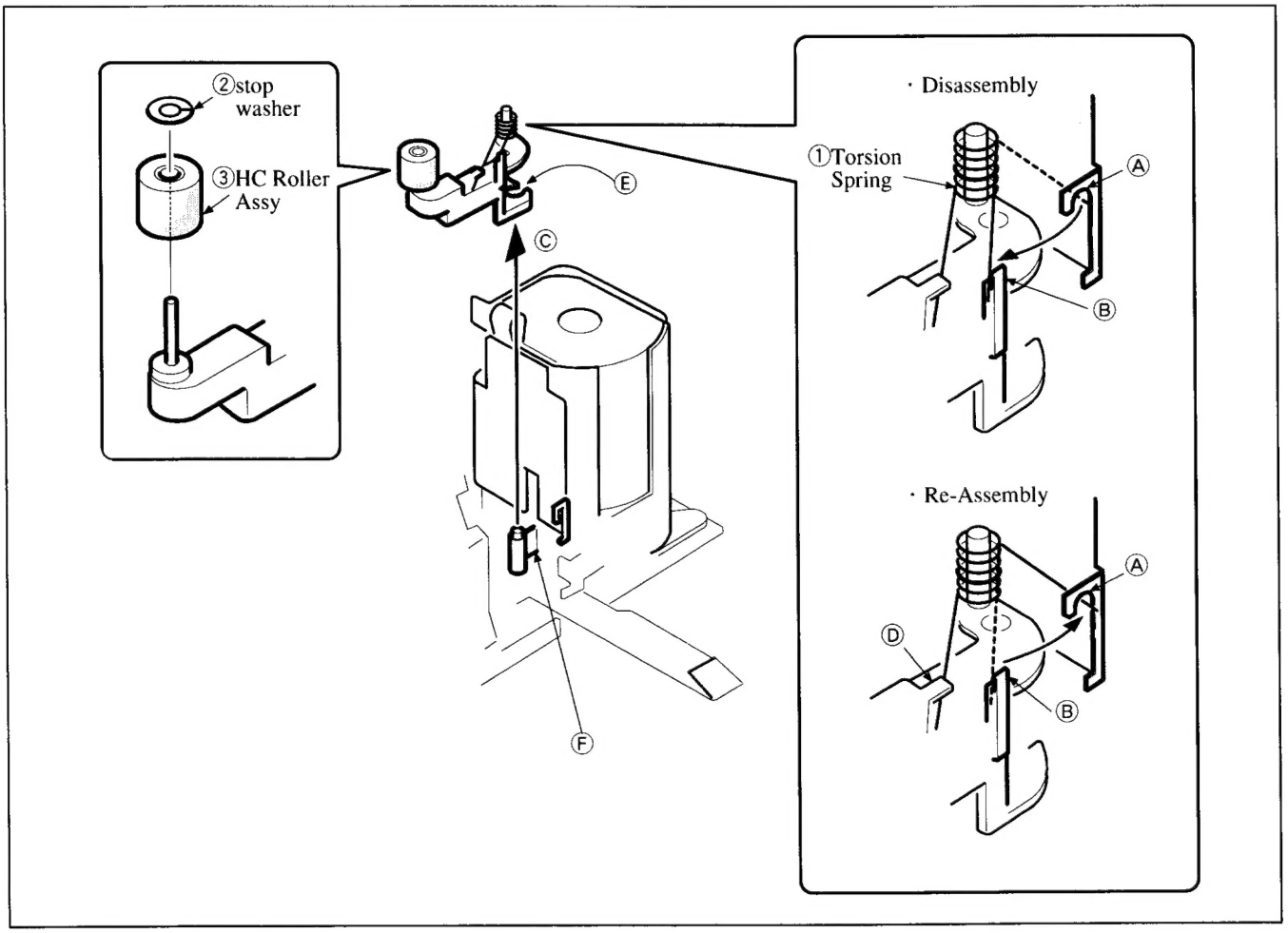


Fig. 5

3-2. Drum Assy (Refer to Fig. 6)

1. Disassembly Procedure

1) Set the mechanism to USE mode.
2) Remove the three screws (M 1.4) ① and remove the Drum Assy ②.

Caution: Be careful not to touch the outer circumference of the drum. (Hold the portions Ⓐ and Ⓑ of the drum assy.)

2. Precautions During Re-Assembly

1) Be careful not to touch the outer circumference of the drum. (Hold the portions Ⓐ and Ⓑ of the drum assy.)
2) When tightening the three screws (M 1.4), tighten them in the order Ⓒ, then Ⓓ, then Ⓔ.
3) After attaching the Drum Assy, perform the steps in section "4. TAPE PATH ADJUSTMENT".

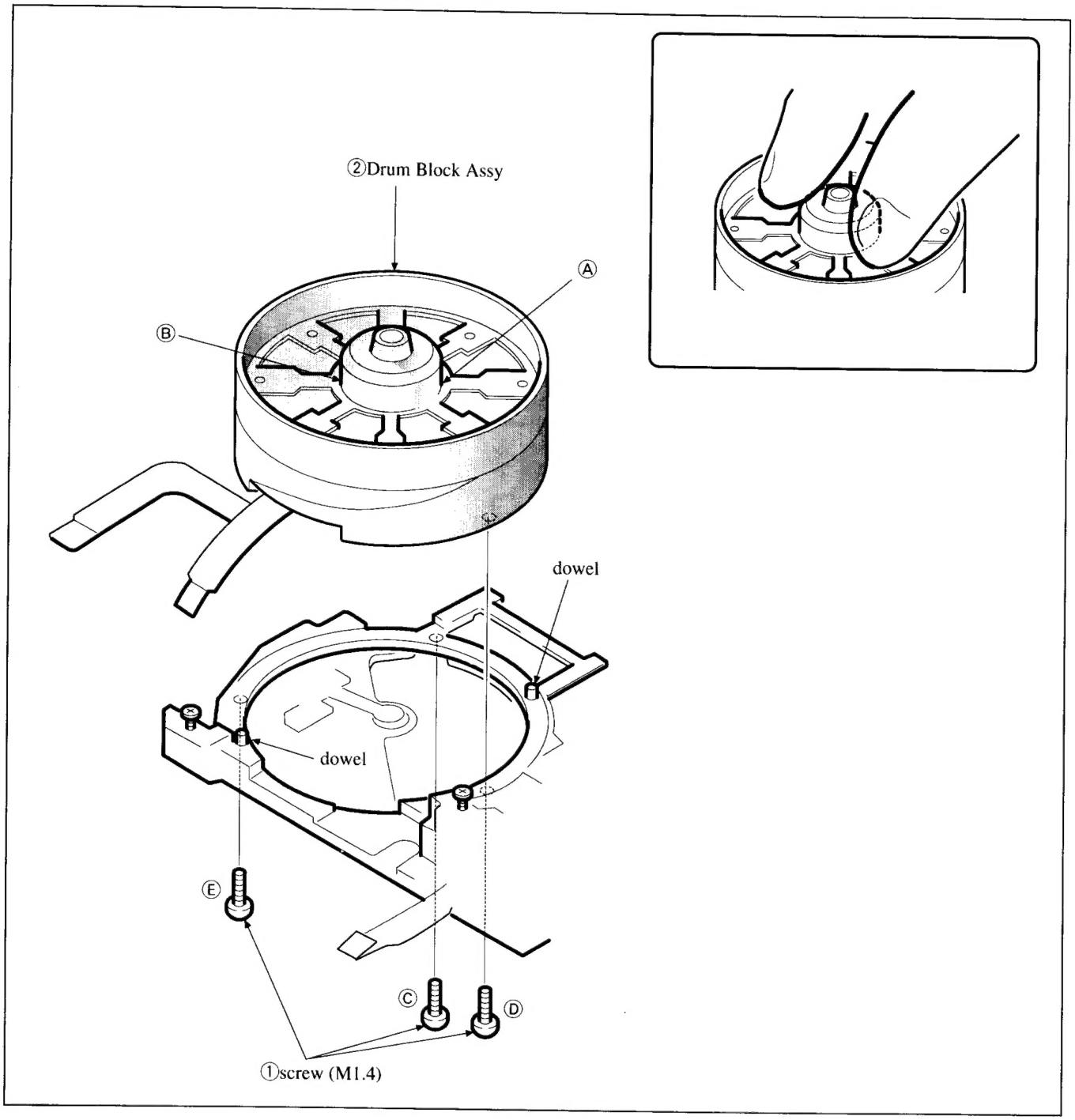


Fig. 6

3-3. Drum Base Block Assy, Shaft Ground (Refer to Fig. 7)

1. Disassembly Procedure

1) Remove the Drum Assy referring to section 3-2.
2) Remove the three screws (M 1.4×2.5) ① and remove the Drum Base Block Assy ②.
3) Remove the screw (M 1.7×1.4) ③ and remove the Shaft Ground ④.

Caution 1: Do not hold the spring portion of the Shaft Ground ④.

Caution 2: The loading motor can be removed while the mechanism is in this state. However, do not move any other mechanical parts (especially gears and cams around the rotary switch) when removing the loading motor. (Refer to 3-11.)

2. Precautions During Re-Assembly

1) Do not touch the spring portion of the Shaft Ground ④.
2) When tightening the three screws (M 1.4×2.5), tighten them in the order of Ⓐ, then Ⓑ, then Ⓒ.
3) After re-assembly is completed, perform the steps in section "4. TAPE PATH ADJUSTMENT".

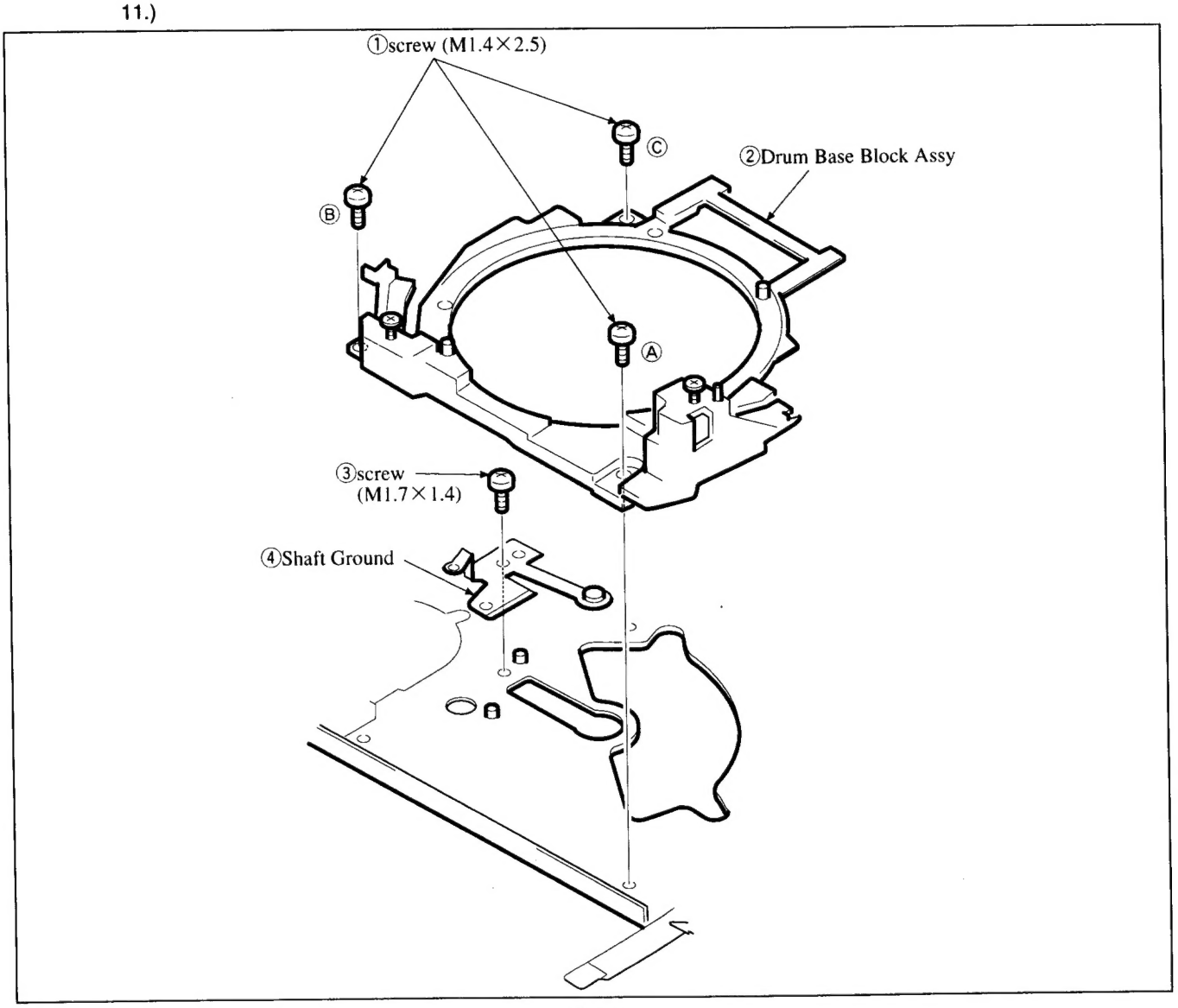


Fig. 7

3-4. Gooseneck Retainer, Gooseneck Gear Assy (Refer to Fig. 8)

1. Disassembly Procedure

1) Remove the Cassette Compartment Block Assy referring to section 1-1.
2) Remove the LED ① from the LED holder of the Gooseneck Retainer ③.
   (Turn the flexible board 90° outside and remove it upward.)
3) Remove the three screws (M 1.4×2.5) ② and remove the Gooseneck Retainer ③.
4) Remove the stop washer ④ and remove the Gooseneck Gear Assy ⑤.

2. Precautions During Re-Assembly

1) When attaching the Gooseneck Retainer ③, take care that the Gooseneck Retainer ③ does not collide with the tension regulator band. (The tension regulator band must be located inside.)
2) Hook the T-side claw on the guide.

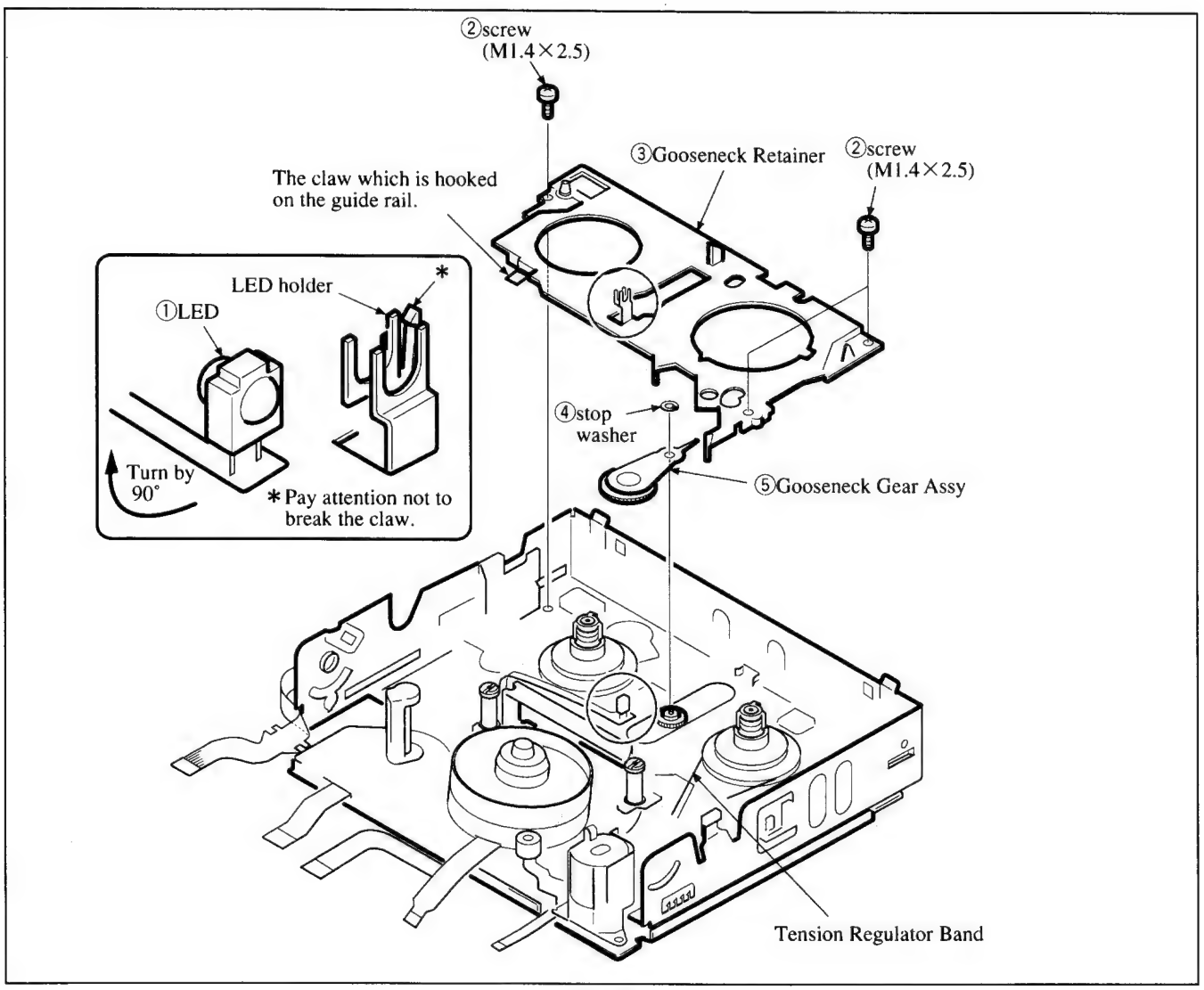


Fig. 8

3-5. LS Chassis Block Assy, Mechanical Chassis Block Assy (Refer to Fig. 9)

1. Disassembly Procedure

1) Remove the Cassette Compartment Block Assy referring to section 1-1.
2) Remove the Gooseneck Retainer and Gooseneck Gear Assy referring to section 3-4.
3) Remove the FP-221 flexible board ① from the flexible board holder.
4) Remove the stop ring E1.5 ②.
5) Remove the two screws (M 1.4×2.5) ③ and remove the LS Chassis Block Assy ④ from the Mechanical Chassis Block ⑤ in the direction of the arrow Ⓐ.

Note: The Tension Regulator Plate (2) can easily fall into the Mechanical Chassis Block Assy. Take care not to drop it.

2. Precautions During Re-Assembly

1) Before attaching the LS Chassis Block Assy, confirm that the respective phase-determining holes have been adjusted for correct phase. Also confirm that the specified locations of the Mechanical Chassis Block Assy and the LS Chassis Block Assy are coated with grease SG-055G (Ref. No. J-13). (Refer to Fig. a)
2) When attaching the LS Chassis Block Assy, insert the LS Cam Plate (on the LS chassis side) into the dowel (on the mechanical chassis side). Also insert the TG1 Cam Axis (on the LS chassis side) into the Tension Regulator Plate (2) (on the mechanical chassis side).
3) When attaching these block assemblies, attach them while pressing the TG-1 Arm Assy in the direction toward the TG-2 Guide. (Refer to Fig. b)
4) Pay attention that the TG-1 Arm is not floated.

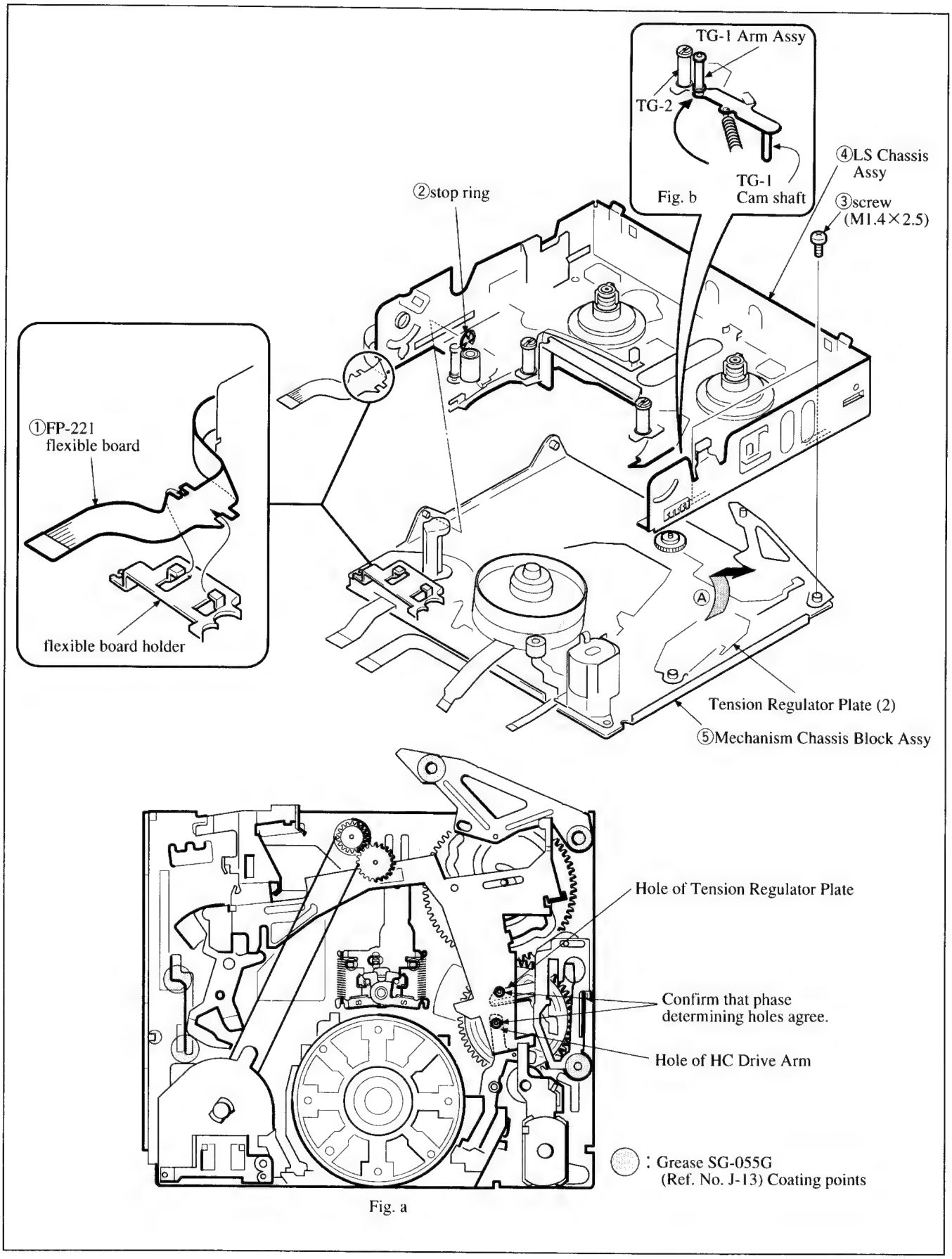

TG-1 Arm Assy
TG-2
TG-1
Cam shaft
Fig. b
④LS Chassis Assy
②stop ring
③screw (M1.4×2.5)
①FP-221 flexible board
flexible board holder
Tension Regulator Plate (2)
⑤Mechanism Chassis Block Assy
Hole of Tension Regulator Plate
Confirm that phase determining holes agree.
Hole of HC Drive Arm
: Grease SG-055G (Ref. No. J-13) Coating points

Fig. a

Fig. 9

- **PARTS CONSTITUTING THE LS CHASSIS.**

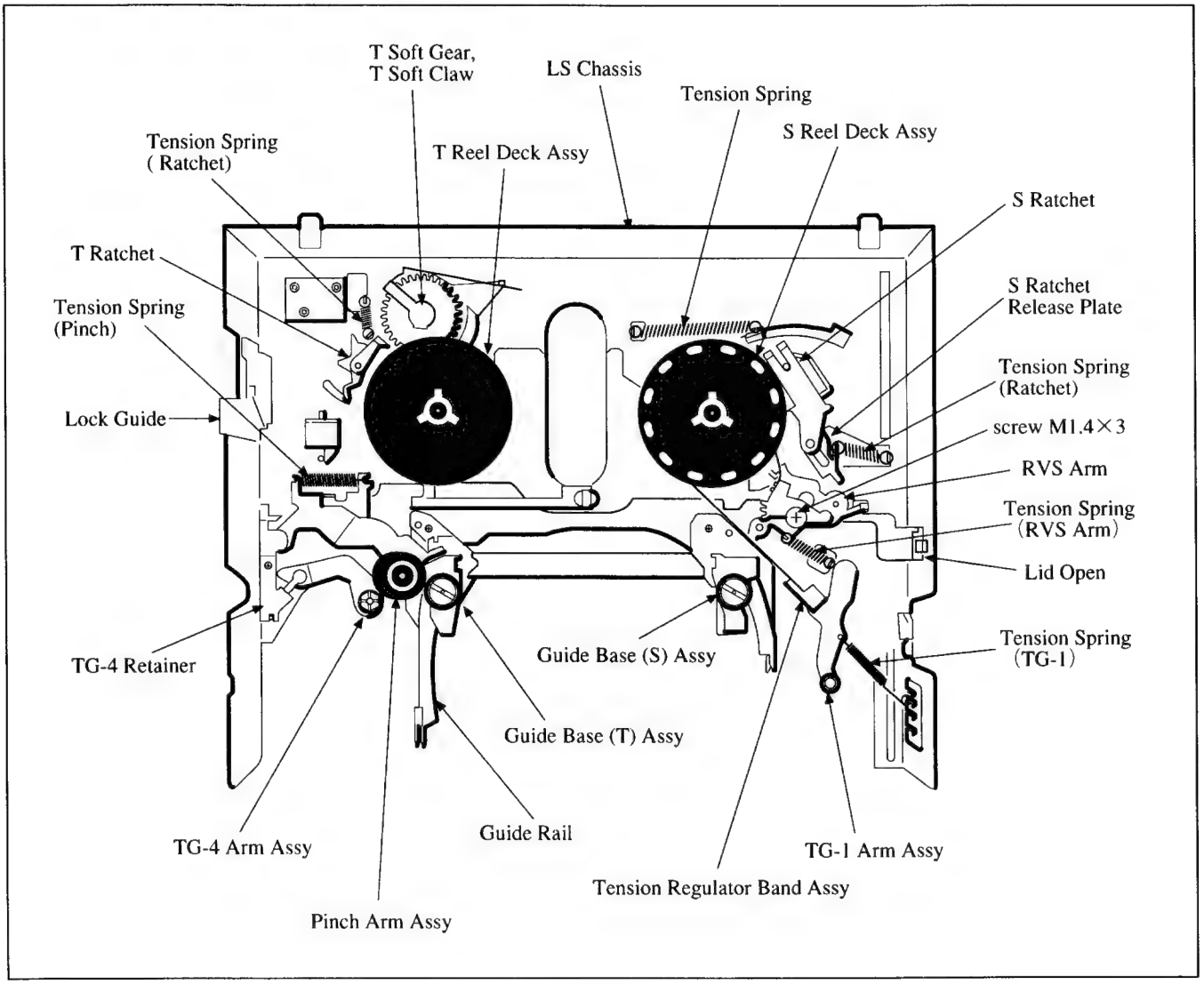


Fig. 10

3-6. T Reel Table Assy, T Ratchet, T Soft Gear Block Assy (Refer to Fig. 11)

1. Disassembly Procedure

1) Remove the Cassette Compartment Block Assy referring to section 1-1.
2) Remove the Gooseneck Retainer and Gooseneck Gear Assy referring to section 3-4.
3) Remove the claw of the T Reel Deck Assy ① from the chassis and remove the T Reel Deck Assy from its shaft.
4) Remove the Tension Spring (Ratchet) ② from the LS Chassis and turn the T Ratchet ③ in the direction of the arrow Ⓐ and remove it .
5) Turn the T Soft Gear Block Assy ④ in the direction of the arrow Ⓑ and remove it .

2. Precautions During Re-Assembly

1) Confirm that the protrusions of both the T Soft Gear Block Assy and T Ratchet are securely locked to the LS Chassis.
2) Be careful not to deform the claw.

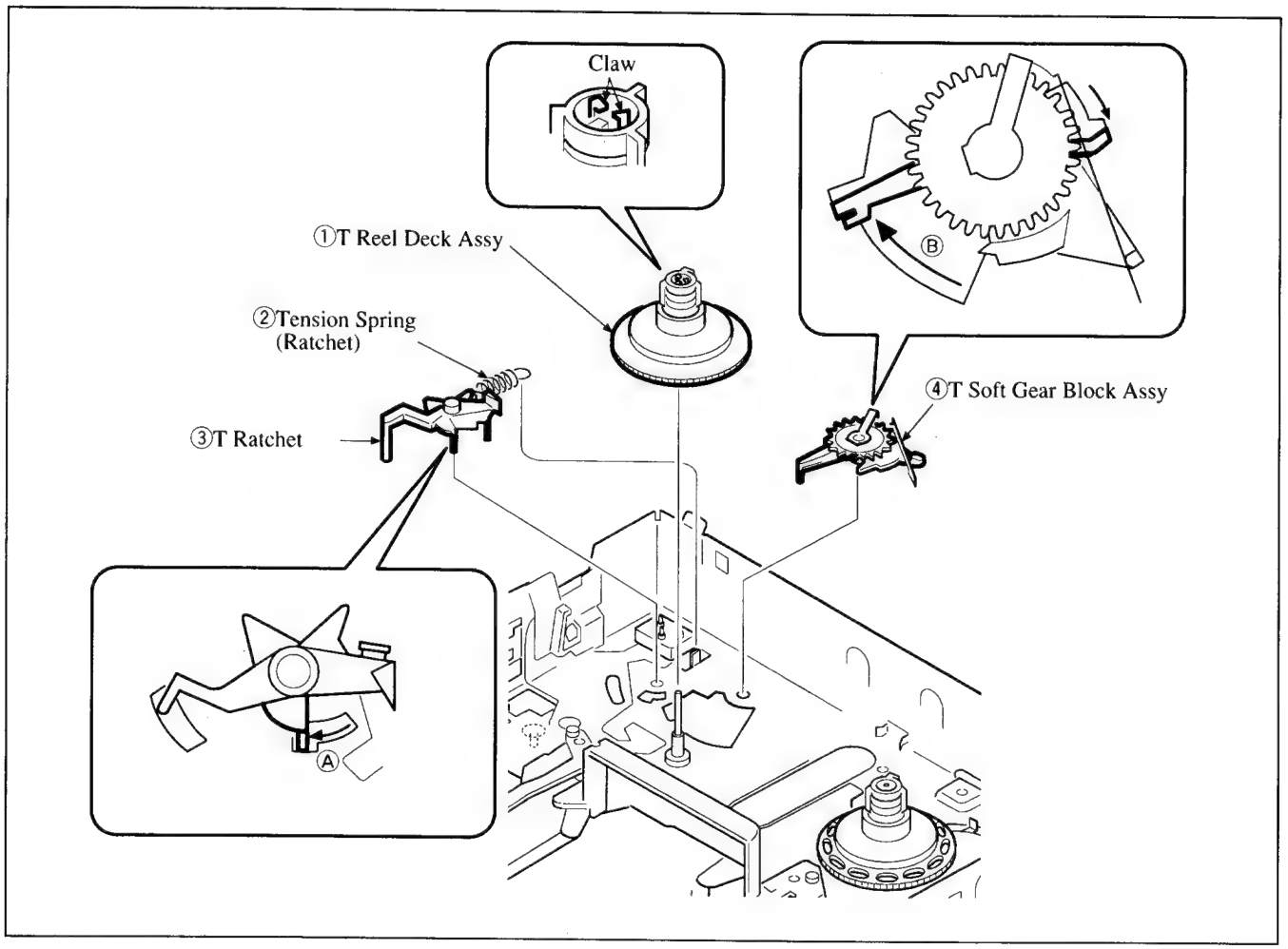


Fig. 11

3-7. Tension Regulator Band Assy, TG1 Arm Assy, S Reel Table Assy, S Ratchet, S Ratchet Release Plate, RVS Arm (Refer to Fig. 12)

1. Disassembly Procedure

1) Remove the Cassette Compartment Block Assy referring to section 1-1.
2) Remove the Gooseneck Retainer and Gooseneck Gear Assy referring to section 3-4.
3) Remove the Tension Spring (TG1) ① from the LS Chassis.
4) Remove the screw (M 1.4×3) ② and remove the Tension Adjustment Block of the Tension Regulator Band Assy ④ form RVS Arm.
5) Release the S Ratchet ⑥ in the direction of the arrow Ⓐ and remove the Tension Regulator Band (while taking care not to bend the band) from the S Reel.
6) Remove the TG1 Arm Assy ③ from the LS Chassis, then remove the claw of the Tension Regulator Band Assy ④. (Refer to Fig. a)
7) Remove the claw of the S Reel Deck Assy ⑤ from the chassis and remove the S Reel Deck Assy from its shaft.
8) Remove the S Ratchet ⑥. (Because it is press-fitted, insert tip of screwdriver into the center of rotation and remove it.
9) Remove the Tension Spring (ratchet) ⑦ from the LS Chassis and remove the S Ratchet Release Plate ⑧.
10) Remove the Tension Spring ⑨ from the LS Chassis and remove the RVS Arm ⑩ by turning it..

2. Precautions During Re-Assembly

1) Confirm that the dowel of the S Ratchet Release Plate is inserted into the groove of the S ratchet and confirm that the center of the ratchet is press-fitted into bottom of the shaft. (It can be used again.)
2) When attaching the Tension Regulator Band Assy, take care not to bend it.
3) Pay attention that oil or grease is not spit on the surface of the Tension Regulated Band. (Pay attention also not to touch it with hand directly.)
4) Confirm that the tension regulator band is correctly inserted into the groove of the S Reel Deck Assy ⑤. (Refer to Fig. b)
5) When securing the Tension Adjustment Block using the screw, press it toward the position which gives the least tension, then tighten the fixing screw.
6) Before attaching the TG1 Arm Assy, coat the LS Chassis TG1 boss with oil (1/2 drop).
7) Do not touch the tape guide of the TG1 Arm Assy with bare hands.
8) Confirm that the claw of the S Reel Deck Assy is not deformed.

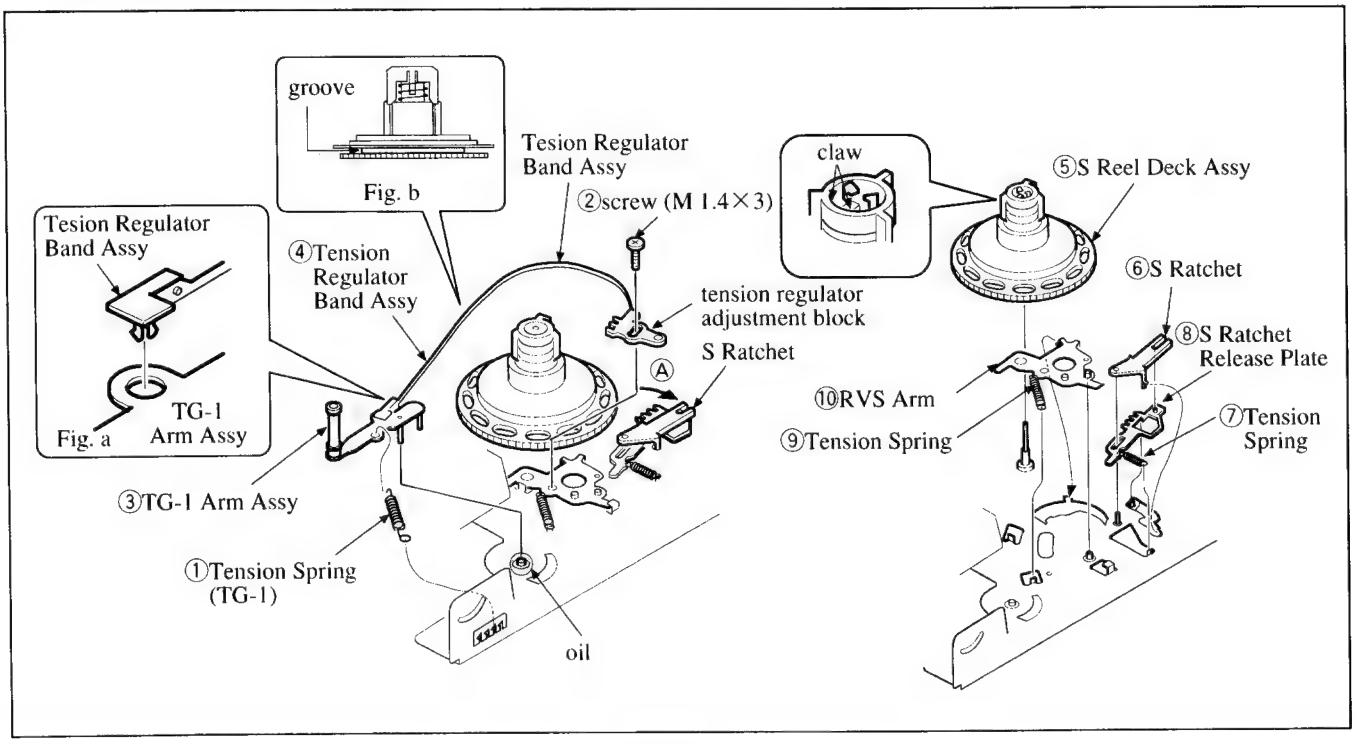


Fig. 12

3-8. Pinch Arm Assy, TG4 Arm Block Assy (Refer to Fig. 13)

1. Disassembly Procedure

1) Remove the Cassette Compartment Block Assy referring to section 1-1.
2) Remove the Gooseneck Retainer and Gooseneck Gear Assy referring to section 3-4.
3) Remove the LS Chassis Block Assy referring to section 3-5.
4) Remove the Torsion Spring (pinch) ① from an end of Pinch Arm and hook it on the cut-out Ⓐ of the LS Chassis.
5) Remove the screw (M 1.4×2.5) ② and remove the TG4 Retainer ③.
6) Remove the TG4 Arm Block Assy ④ and remove the Torsion Spring ⑤ while paying attention to the Torsion Spring ⑤.
7) Remove the Pinch Arm Assy ⑥. (Caution: The Pinch Press Roller is easy to drop. Pay attention not to drop it.)
8) Remove the Torsion Spring (pinch) ① from the cut-out of the LS Chassis in the order of Ⓐ then Ⓑ.

2. Precautions During Re-Assembly

1) Before attaching these parts, coat the LS chassis pinch arm boss and TG4 arm boss with grease SG-055G (Ref. No. J-13).
2) Do not touch the tape guide of the TG4 Arm Block Assy and roller of the Pinch Arm Assy with bare hand.
3) After coating the Pinch Press Shaft of the Pinch Arm Assy ③ with grease SG-055G (Ref. No. J-13), attach the Pinch Press Roller.

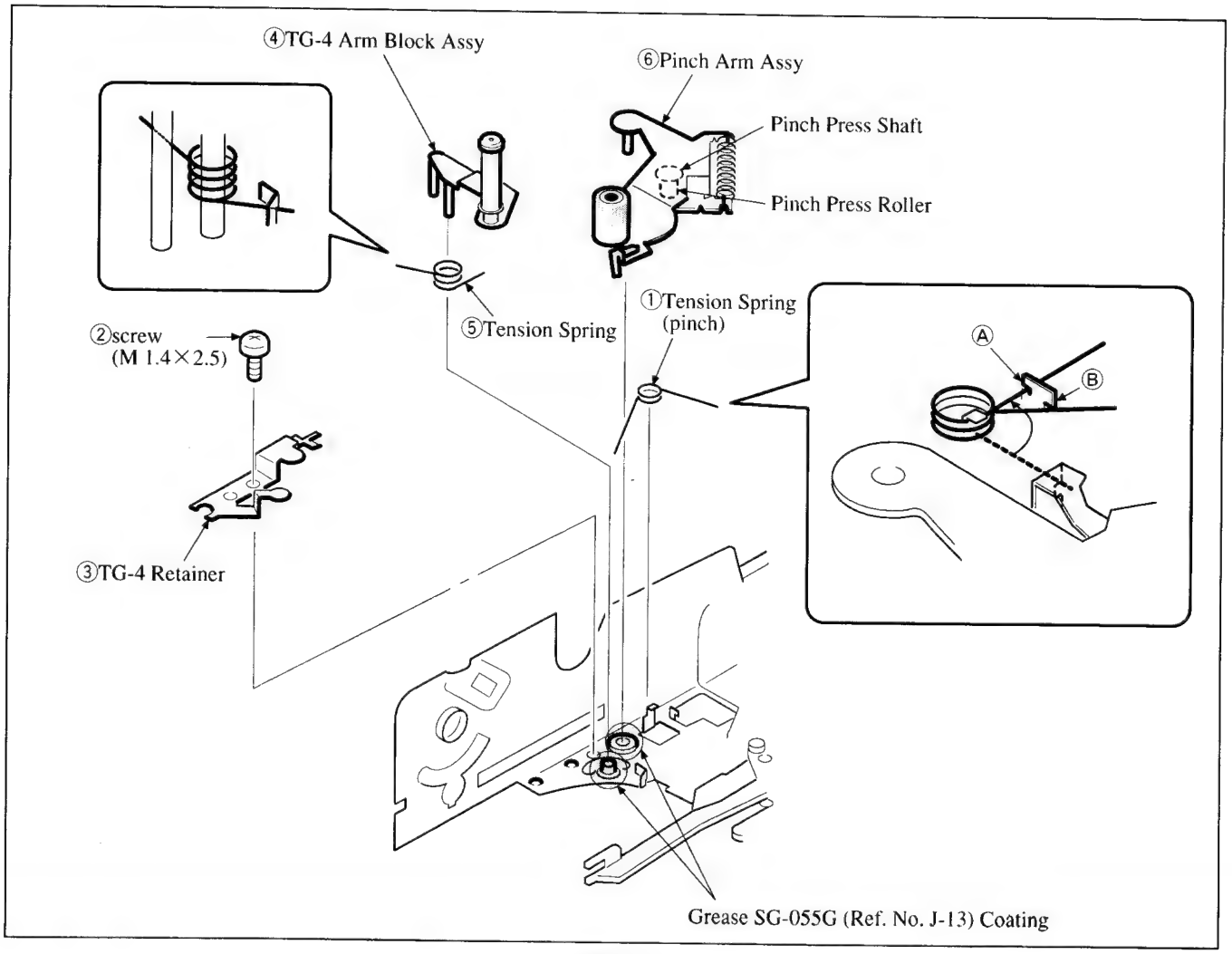


Fig. 13

3-9. LS Cam Plate, LS Guide Cover, Lid Opener, EJ Arm, Lock Guide (Refer to Fig. 14)

1. Disassembly Procedure

1) Remove the Cassette Compartment Block Assy referring to section 1-1.
2) Remove the Gooseneck Retainer and Gooseneck Gear Assy referring to section 3-4.
3) Remove the LS Chassis Block Assy referring to section 3-5.
4) Remove the two screws (M 1.4×2.5) ① and remove the the LS Cam Plate ②.
   In this state, write a mark on the screw ① and on the LS Chassis indicating the position of the LS Cam Plate which helps during re-assembly.
5) Remove the LS Guide Cover ③.
6) Remove the Lock Guide ④ in the upward direction. (Refer to Fig. a)
7) Remove the Lid Open ⑤ in the direction of the arrow Ⓒ while pushing Ⓑ portion .
8) Remove the EJ Arm ⑥ . (The EJ Arm ⑥ is press-fitted. If the EJ Arm ⑥ is not damaged, it is not necessary to replace.)

2. Precautions During Re-Assembly

1) After the captioned parts are attached, confirm that the respective claws and dowels are engaged completely.
2) If the EJ Arm ⑥ is removed, be sure to replace it with the new replacement EJ Arm.
3) If any mark is not written when removing the LS Cam Plate ②, adjust and attack it as shown in Fig. b.

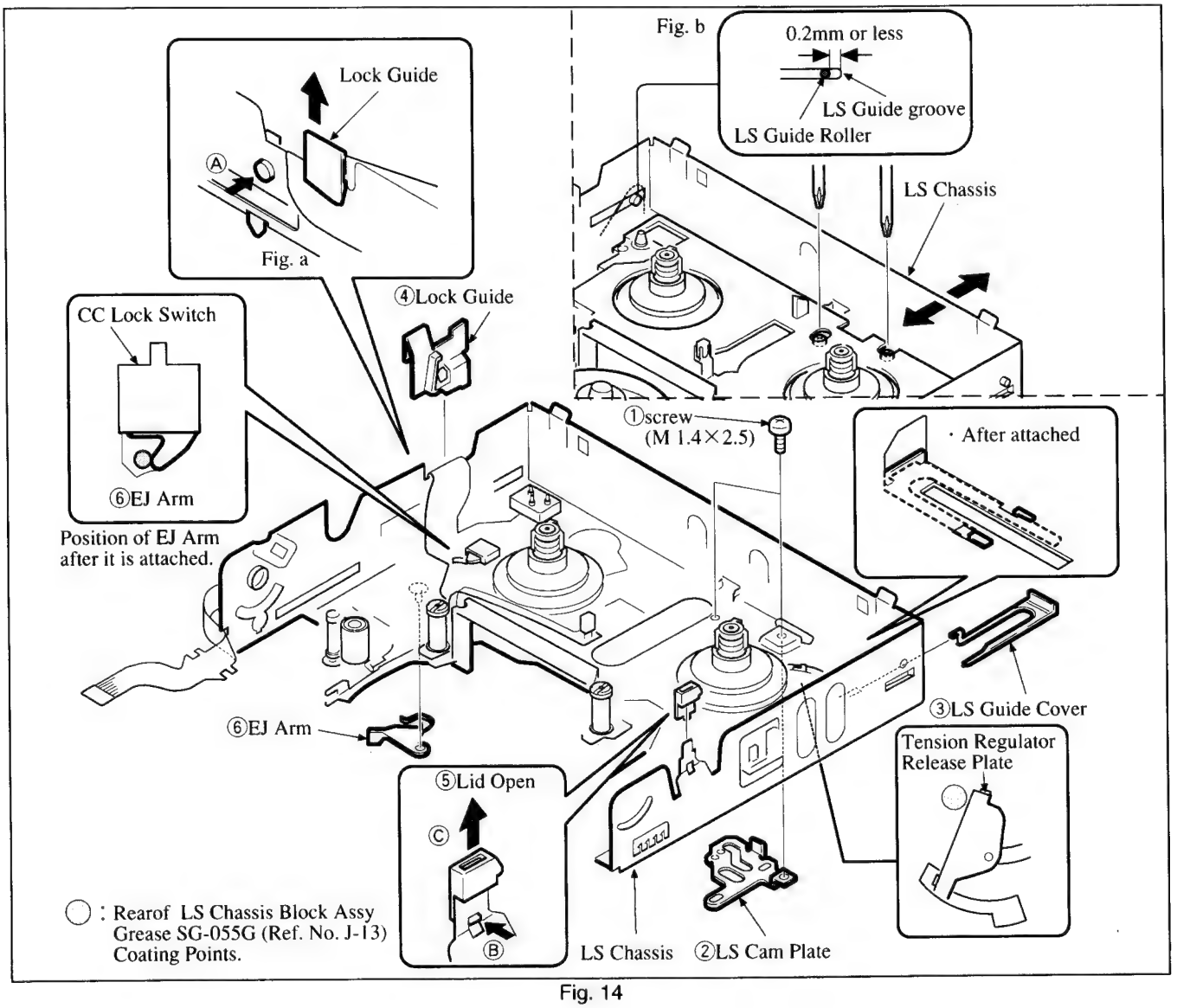


Fig. 14

3-10. Guide Base (S) and (T) Block Assemblies, Guide Rail (Refer to Fig. 15)

1. Disassembly Procedure

1) Remove the Cassette Compartment Block Assy referring to section 1-1.
2) Remove the Gooseneck Retainer and Gooseneck Gear Assy referring to section 3-4.
3) Remove the LS Chassis Block Assy referring to section 3-5.
4) While pushing the GB Stoppers (S) and (T) in the direction of arrow Ⓐ, press the guide arm in the direction of the arrow Ⓑ, and turn the Guide Base (S) and (T) Block Assemblies : ① and ② in the direction of the arrow Ⓒ respectively, and remove them.
5) Remove the two screws (M 1.4×2.5) ③ and remove the the Guide Rail Assy ④.
6) Remove the Stopper (S) and (T) : ⑤ and ⑥, then remove the GB Stopper S and T: ⑦ and ⑧.

2. Precautions During Re-Assembly

1) Pay attention not to deform the Guide Rail.
2) Do not touch the tape guide of the Guide Base (S) and (T) Block Assemblies with bare hand.
3) Pay attention not to deform the Stoppers (S) and (T).
4) When attaching the Guide Base (S) and (T) Blocks to the Guide Rail, move back the Guide Bases until the GB Stoppers (S) and (T) are locked. ("Click" sounds.)
5) After the captioned parts are attached, perform section "4. TAPE PATH ADJUSTMENT".

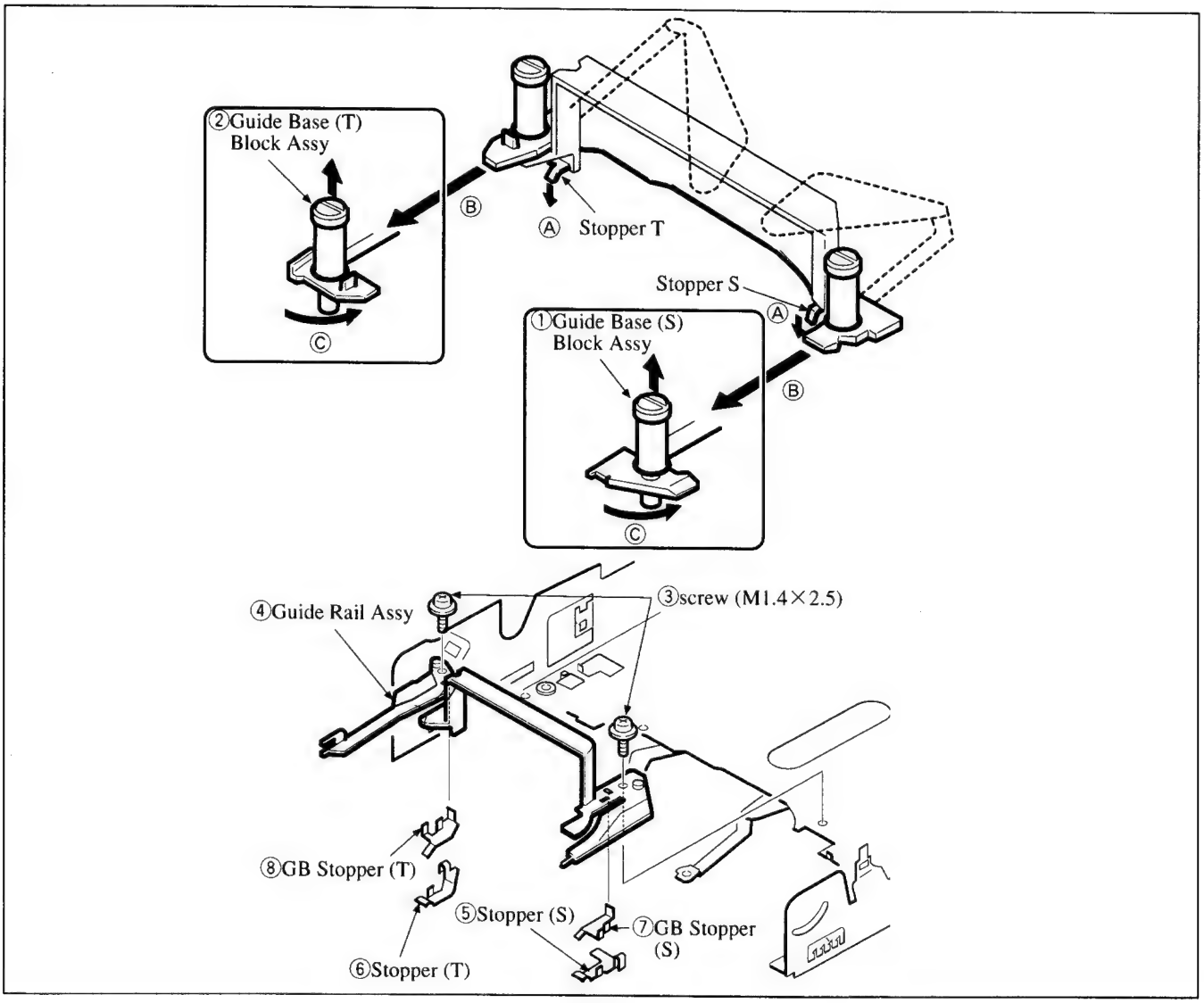


Fig. 15

- **PARTS CONSTITUTING THE MECHANISM CHASSIS**

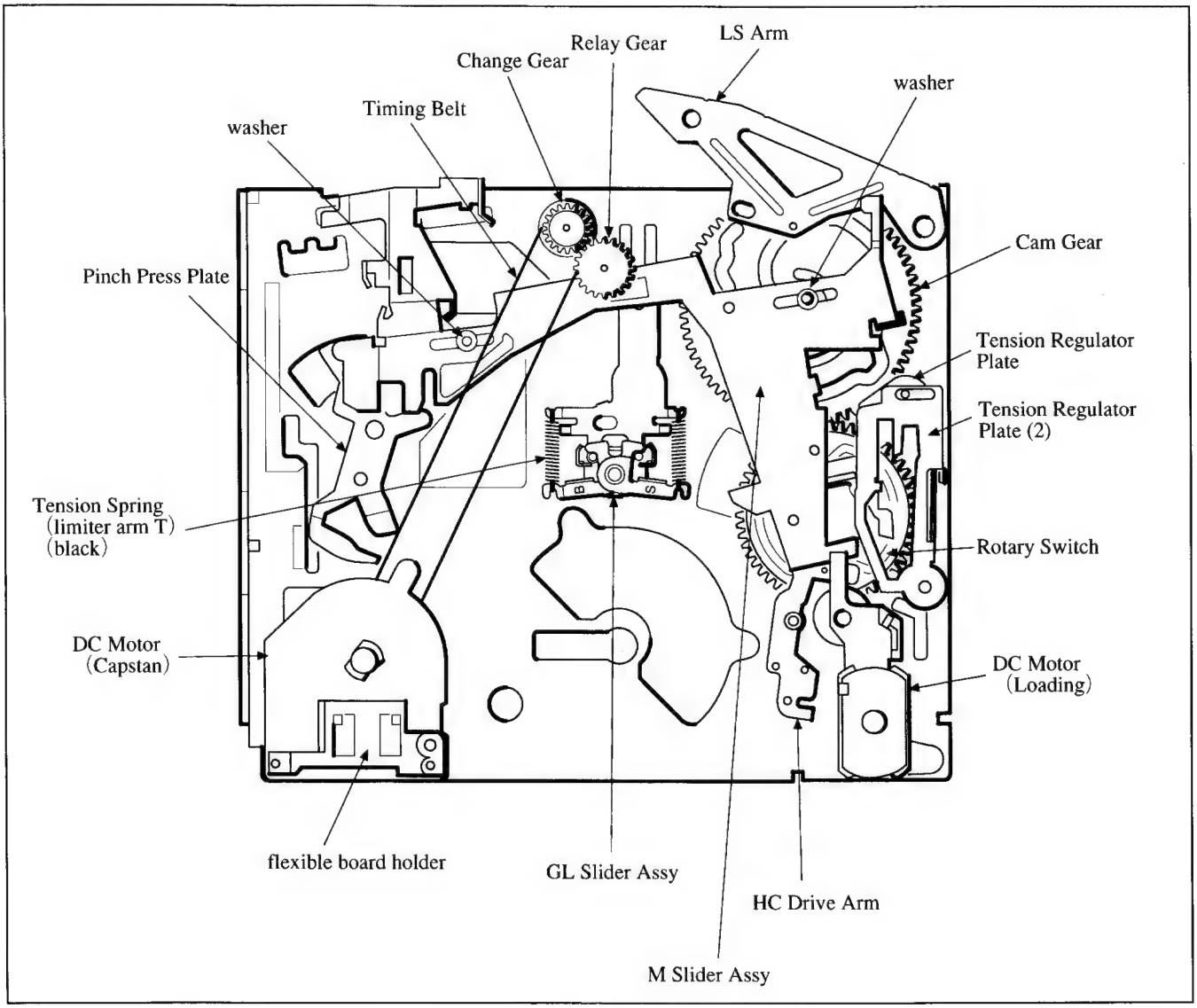


Fig.16

3-11. DC Motor Assy (Loading)
(Refer to Fig. 17)

1. Disassembly Procedure

1) Remove the Cassette Compartment Block Assy referring to section 1-1.
2) Remove the HC Roller Block Assy referring to section 3-1.
3) Remove the Drum Assy referring to section 3-2.
4) Remove the Drum Base Block Assy referring to section 3-3.
5) Remove the Gooseneck Retainer and Gooseneck Gear Assy referring to section 3-4.
6) Remove the LS Chassis Block Assy referring to section 3-5.
7) Remove soldering from the Ⓐ portion.
8) Remove the screw (M 1.4×2.5) ① and remove the Motor Holder Block Assy ② from the mechanism chassis along with the claw beneath the Motor Holder Block Assy as shown by the arrow Ⓑ.
9) Remove the Motor Shield ③ in the direction of the arrow Ⓒ (by opening the two ★ star marked points).
10) Release the claw on top of the Motor Holder ⑤ and remove the DC Motor Assy ④ in the direction of the arrow Ⓓ.
11) Remove the Motor Holder Sleeve ⑥, Gear A⑦ and Worm Shaft ⑧ in this order.

2. Precautions During Re-Assembly

1) Before attaching the Gear A ⑥, coat the Retainer Shaft Ⓔ with grease SG-055G (Ref. No. J-13).
2) After assembling the Motor Holder Block Assy, coat the six locations shown by Fig. a with grease SG-055G (Ref. No. J-13).
3) The HC Drive Arm is easy to drop. Confirm that it is attacked referring to Fig. 19.

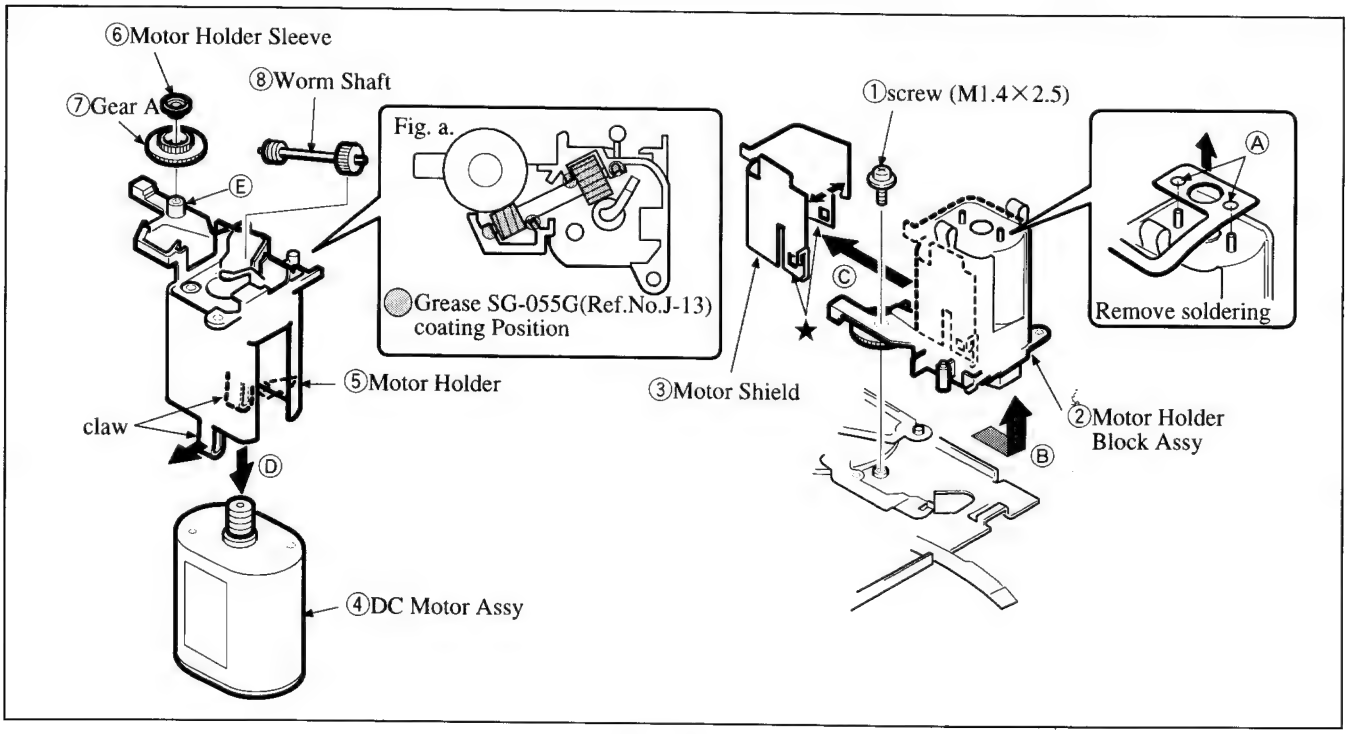


Fig. 17

3-12. Tension Regulator Plate 2, Relay Gear, M Slider Assy (Refer to Fig. 18)

1. Disassembly Procedure

1) Remove the Cassette Compartment Block Assy referring to section 1-1.
2) Remove the HC Roller Block Assy referring to section 3-1.
3) Remove the Drum Assy referring to section 3-2.
4) Remove the Drum Base Block Assy referring to section 3-3.
5) Remove the Gooseneck Retainer and Gooseneck Gear Assy referring to section 3-4.
6) Remove the LS Chassis Block Assy referring to section 3-5.
7) Remove the DC motor referring to section 3-11.
8) Remove the Tension Regulator Plate 2 ①.
9) Remove the Relay Gear ②.
10) Remove the two washers ③. Remove the M Slider Assy ④. At the point, confirm that the LS Roller ⑤ is not dropped.

2. Precautions During Re-Assembly

1) Before attaching the M Slider Assy ④, coat the LS Roller Shaft Ⓐ on the back of the M Slider Assy, the Pinch Press Plate Shaft Ⓑ and the mechanism chassis M Slider Axis Ⓒ with grease SG-055G (Ref. No. J-13). (Refer to Fig. b)
2) While confirming the phase-determining holes, attach the M Slider Assy ④ while paying attention to the claw.
3) Attach the Tension Regulator Plate 2 ① inside the Tension Regulator Plate. (Refer to the asterisk * Marked portion of Fig. a)
4) Before attaching the Relay Gear ②, coat the mechanism chassis Relay Gear Axis Ⓓ with grease SG-055G (Ref. No. J-13).

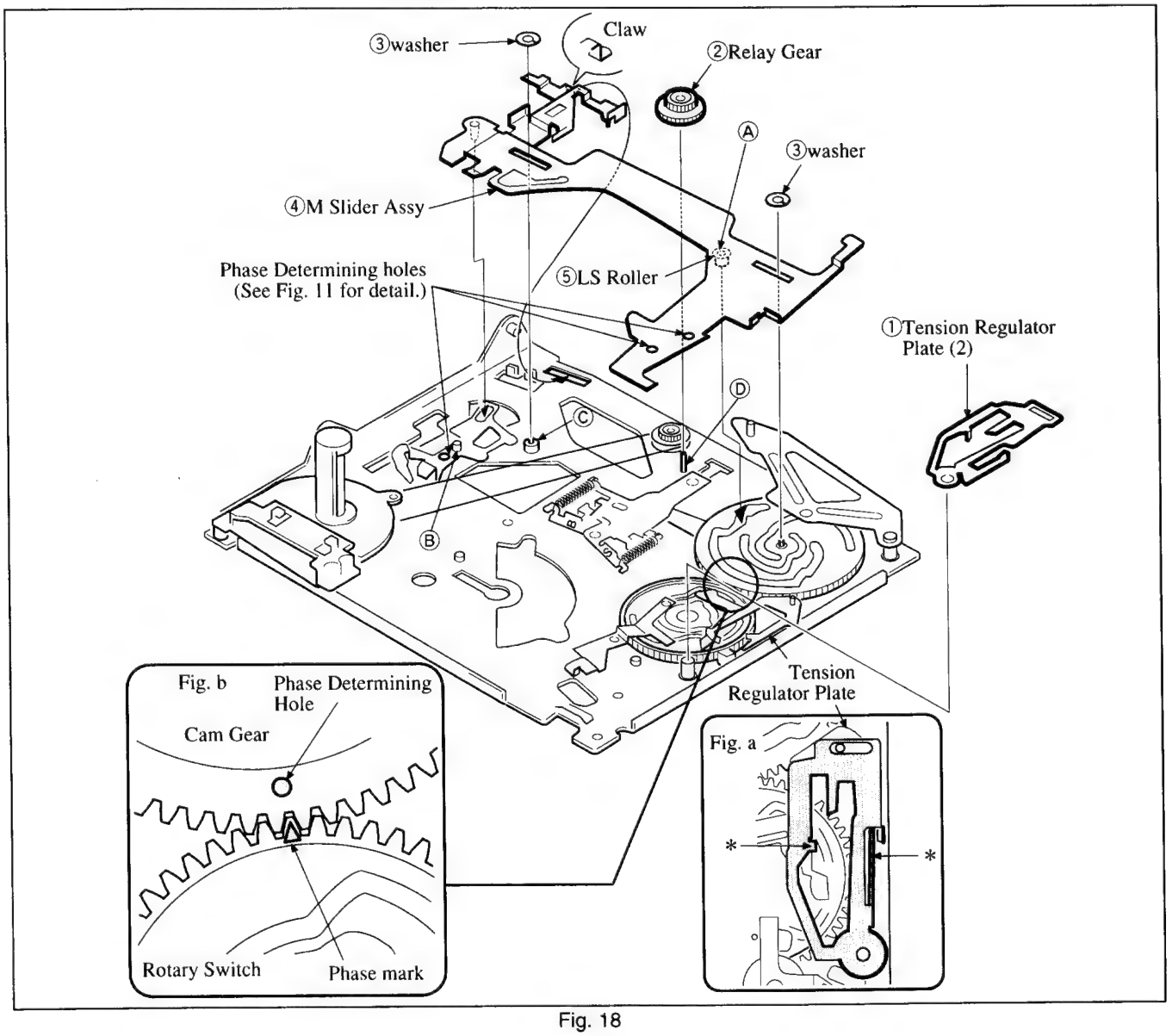


Fig. 18

3-13. LS Arm, HC Drive Arm, Pinch Press Plate, Tension Regulator Plate (Refer to Fig. 19)

1. Disassembly Procedure

1) Remove the Cassette Compartment Block Assy referring to section 1-1.
2) Remove the HC Roller Block Assy referring to section 3-1.
3) Remove the Drum Assy referring to section 3-2.
4) Remove the Drum Base Block Assy referring to section 3-3.
5) Remove the Gooseneck Retainer and Gooseneck Gear Assy referring to section 3-4.
6) Remove the LS Chassis Block Assy referring to section 3-5.
7) Remove the DC Motor Assy referring to section 3-11.
8) Remove the Tension Regulator Plate 2, Relay Gear and M Slider Assy referring to section 3-12.
9) Remove the LS Arm ①. At this point, confirm that the LS Roller ② is not dropped.
10) Remove the HC Drive Arm ③, Pinch Press Plate ④ and Tension Regulator Plate ⑤.

2. Precautions During Re-Assembly

1) Before attaching the captioned parts, confirm that phases of the Cam Gear and the Rotary Switch agree. (See Fig. a.)
2) Insert the dowel of the Tension Regulator Plate ⑤ into the groove outside the rotary switch.
3) Before attaching the Pinch Press Plate ④, check for grease on the mechanism chassis Pinch Press Plate Shaft Ⓐ. If grease cannot be found, coat it with grease SG-055G (Ref. No. J-13). After attaching the Pinch Press Plate ④, align its phase hole until it agrees with the phase-determining hole on the mechanism chassis.
4) Insert the dowel of the HC Drive Arm ③ into the groove inside the rotary switch.
5) Before attaching the LS Arm ①, coat the LS roller shaft of the LS Arm ① with grease SG-055G (Ref. No. J-13).

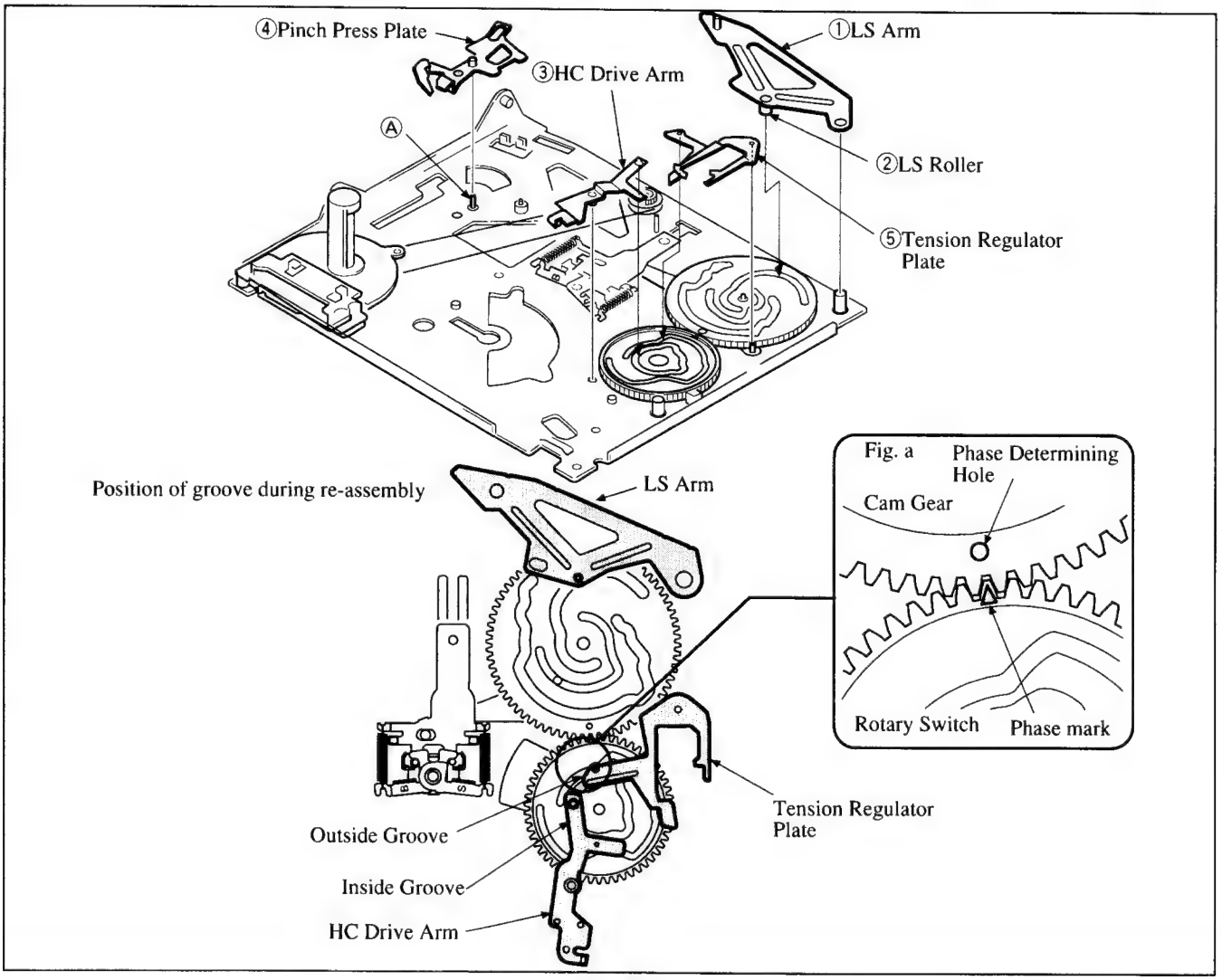


Fig. 19

3-14. Cam Gear (Refer to Fig. 20)

1. Disassembly Procedure

1) Remove the Cassette Compartment Block Assy referring to section 1-1.
2) Remove the HC Roller Block Assy referring to section 3-1.
3) Remove the Drum Assy referring to section 3-2.
4) Remove the Drum Base Block Assy referring to section 3-3.
5) Remove the Gooseneck Retainer and Gooseneck Gear Assy referring to section 3-4.
6) Remove the LS Chassis Block Assy referring to section 3-5.
7) Remove the DC Motor Assy referring to section 3-11.
8) Remove the Tension Regulator Plate 2, Relay Gear and M Slider Assy referring to section 3-12.
9) Remove the LS Arm and Tension Regulator Plate referring to section 3-13.
10) Remove the Cam Gear ①.

2. Precautions During Re-Assembly

1) Before attaching the Cam Gear ①, align the phase mark on the rotary switch until it agrees with the phase-determining hole Ⓐ on the mechanism chassis, and align the GL Arm's phase mark Ⓑ until it agrees with the phase-determining hole Ⓐ on the mechanism chassis. Coat the mechanism's chassis Gear Axis Ⓐ with grease SG-055G (Ref. No. J-13).
2) Attach the Cam Gear ① so that its phase hole agrees with the phase mark on the rotary switch. (Refer to Fig. a)
3) After the Cam Gear ① is attached, coat the GL Arm Axis Block of the cam gear with grease SG-055G (Ref. No. J-13).

Reference : The phase marks of the Cam Gear and Rotary Switch can also be checked from the rear side of mechanism chassis. It means that the phase can be confirmed after mechanism deck is fully re-assembled.

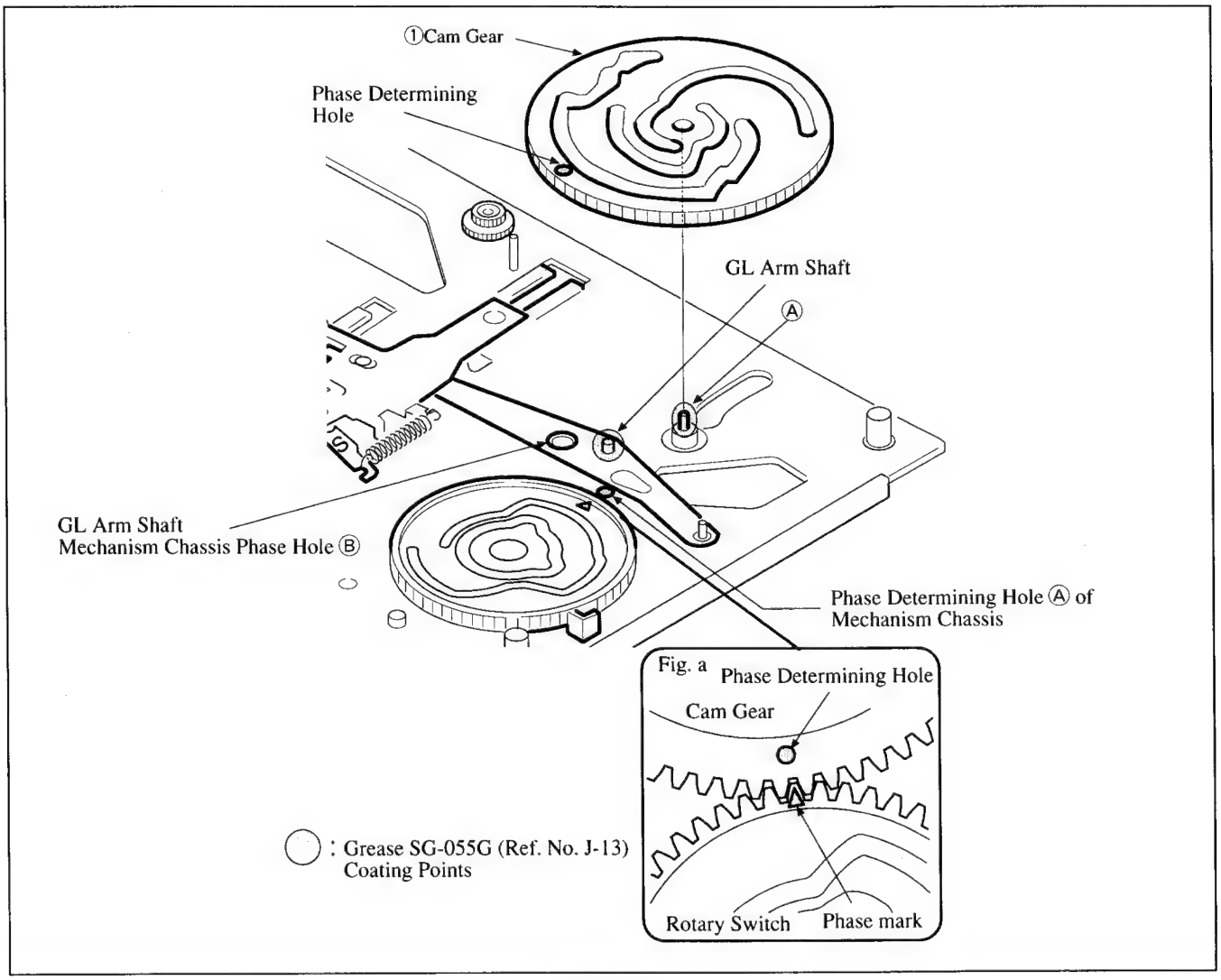


Fig. 20

3-15. GL Slider Assy, GL Arm (Refer to Fig. 21)

1. Disassembly Procedure

1) Remove the Cassette Compartment Block Assy referring to section 1-1.
2) Remove the HC Roller Block Assy referring to section 3-1.
3) Remove the Drum Assy referring to section 3-2.
4) Remove the Drum Base Block Assy referring to section 3-3.
5) Remove the Gooseneck Retainer and Gooseneck Gear Assy referring to section 3-4.
6) Remove the LS Chassis Block Assy referring to section 3-5.
7) Remove the DC Motor Assy referring to section 3-11.
8) Remove the Tension Regulator Plate 2, Relay Gear and M Slider Assy referring to section 3-12.
9) Remove the LS Arm and Tension Regulator Plate referring to section 3-13.
10) Remove the Cam Gear referring to section 3-14.
11) Remove the GL Slider Assy ① by sliding it in the direction of the arrow Ⓐ.
12) Remove the GL Arm ②.

2. Precautions During Re-Assembly

1) The Tension Spring T③ is colored black and the Tension Spring S④ is colored silver.
2) Coat the position shown in Fig. a of the GL Slider Assy ① with grease SG-055G (Ref. No. J-13).
3) Coat the four points Ⓑ where GL slider is attached on the mechanism chassis with grease SG-055G (Ref. No. J-13).
4) After attaching the GL Arm ② and the GL Slider Assy, align the GL arm phase hole until it agrees with the phase-determining hole on the mechanism chassis.

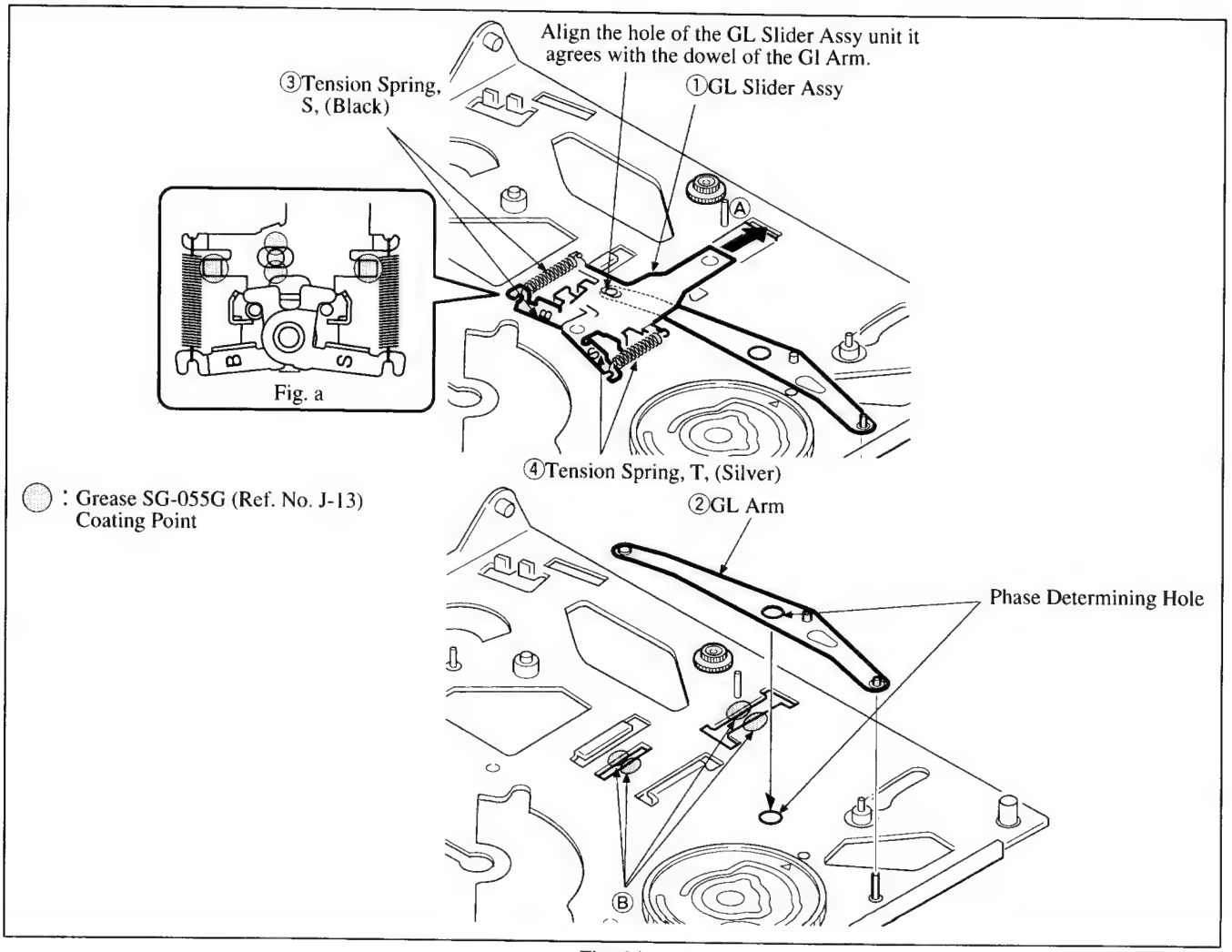


Fig. 21

3-16. Rotary Switch (Refer to Fig. 22)

1. Disassembly Procedure

1) Remove the Cassette Compartment Block Assy referring to section 1-1.
2) Remove the HC Roller Block Assy referring to section 3-1.
3) Remove the Drum Assy referring to section 3-2.
4) Remove the Drum Base Block Assy referring to section 3-3.
5) Remove the Gooseneck Retainer and Gooseneck Gear Assy referring to section 3-4.
6) Remove the LS Chassis Block Assy referring to section 3-5.
7) Remove the DC Motor Assy referring to section 3-11.
8) Remove the Tension Regulator Plate 2, Relay Gear and M Slider Assy referring to section 3-12.
9) Remove the LS Arm, Tension Regulator Plate, HC Drive Arm and Pinch Press Plate referring to section 3-13.
10) Remove the Cam Gear referring to section 3-14.
11) Remove soldering the portion Ⓐ on the rear of the Rotary Switch. (Pay attention at this moment that the GL Slider and GL Arm do not drop.)
12) While lifting up the portion Ⓑ about 1 mm (pay attention not to break it), hold the portion Ⓒ and turn it in the direction of the arrow Ⓓ to remove the Rotary Switch.

2. Precautions During Re-Assembly

1) Before attaching the Rotary Switch by soldering on the FP-220 board, insert the portion Ⓑ dowel into the hole on the mechanism chassis. Confirm that the three claws are engaged with the mechanism chassis.

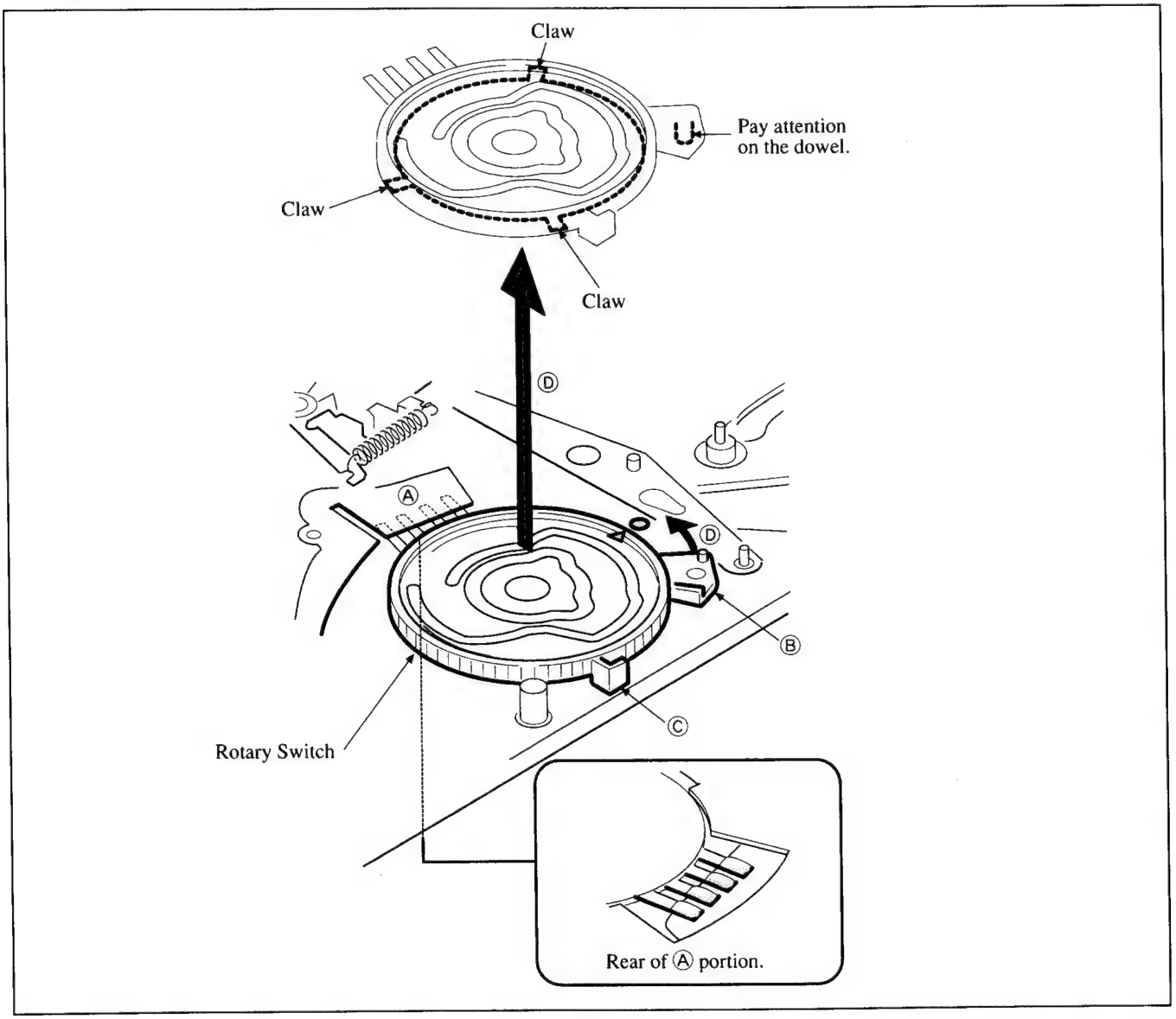


Fig. 22

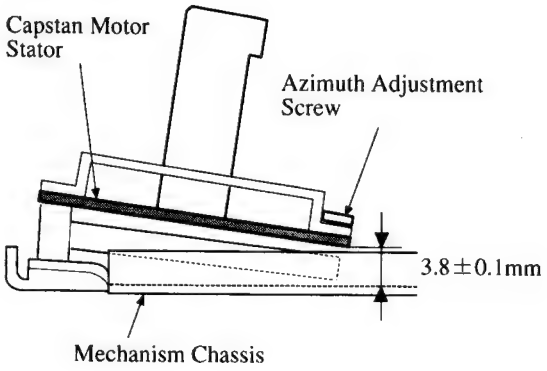
3-17. Capstan Motor (Refer to Fig. 23)

1. Disassembly Procedure

1) Remove the Cassette Compartment Block Assy referring to section 1-1.
2) Remove the HC Roller Block Assy referring to section 3-1.
3) Remove the Drum Assy referring to section 3-2.
4) Remove the Drum Base Block Assy referring to section 3-3.
5) Remove the Gooseneck Retainer and Gooseneck Gear Assy referring to section 3-4.
6) Remove the LS Chassis Block Assy referring to section 3-5.
7) Remove the DC Motor Assy referring to section 3-11.
8) Remove the Tension Regulator Plate 2, Relay Gear and M Slider Assy referring to section 3-12.
9) Remove the Pinch Press Plate referring to section 3-13.
10) Remove the screw (M 1.4×6.7) ① and remove the Flexible Board Holder ②.
11) Remove the two screws (M 1.4×6.7) ③ and remove the Capstan Motor ④, Timing Belt ⑤ and Capstan Spacer ⑥.
12) Remove the washer ⑦ and remove the Changer Gear ⑧.

2. Precautions During Re-Assembly

1) Confirm that the timing belt is not twisted.
2) Do not touch the capstan with bare hand.
3) Lubricate the mechanism chassis's Change Gear shaft Ⓐ.
4) After attaching the Capstan Motor, perform the capstan azimuth adjustment.



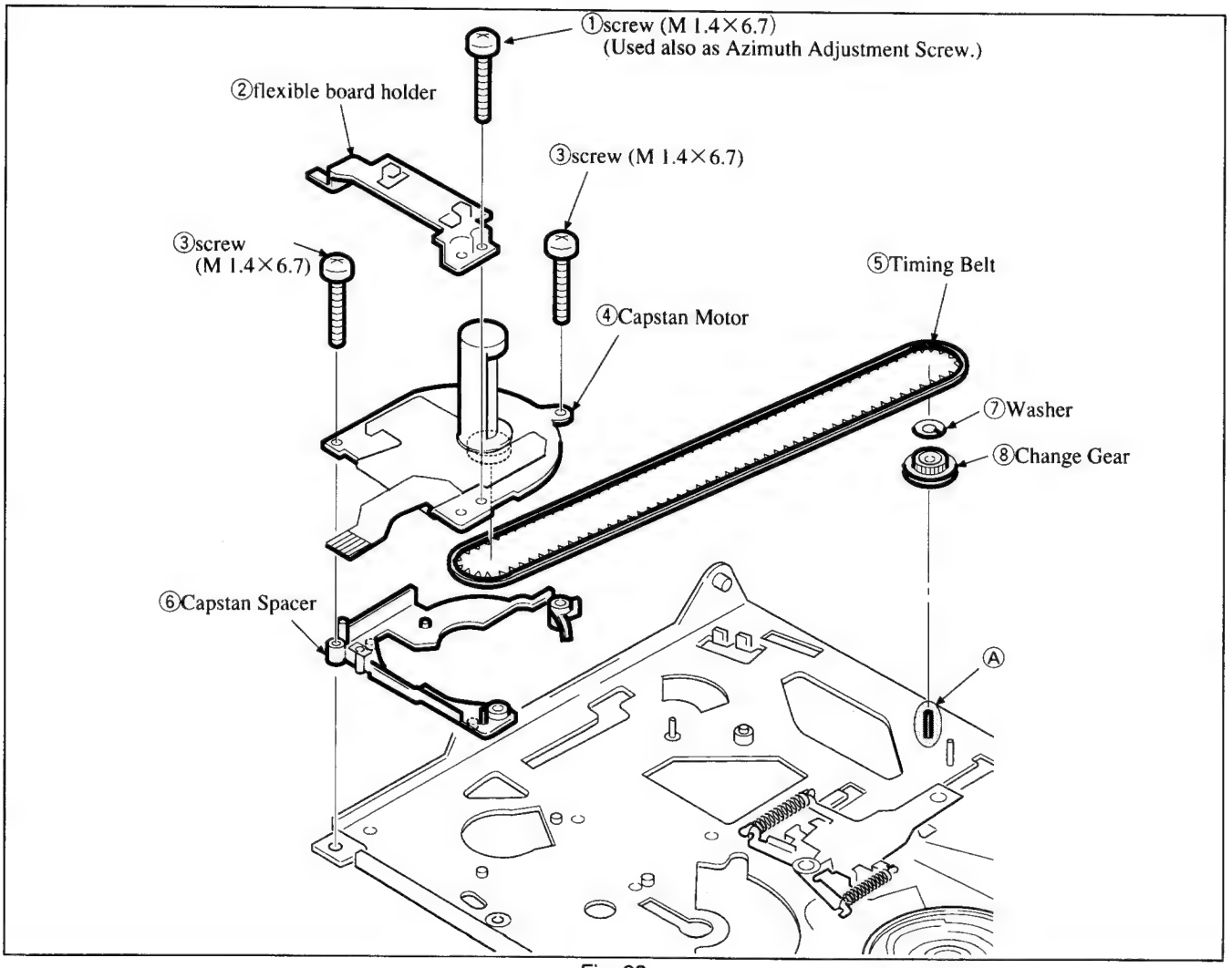


Fig. 23

3-18. Tension Regulator Position Adjustment (Refer to Fig.24)

1. Adjustment Procedure

1) Insert a cassette Tape and run the Tape in PB mode.
2) While tape is running, confirm that the distance between the LS Chassis and TG-1 Guide's top flange is 8.3mm.
3) If not, proceed to step 4).
4) Loosen the screw ① (M 1.4×3).
5) If the TG-1 Guide is located inside the specified position, move position of the Tension Regulator Band Assy using the FWD B.T. Adjustment tool screwdriver (Ref. No. J-9) as shown in the direction of the arrow Ⓐ. If it is located outside, move it in the direction of the arrow Ⓑ.
6) Tighten the screw ① (M 1.4×3).

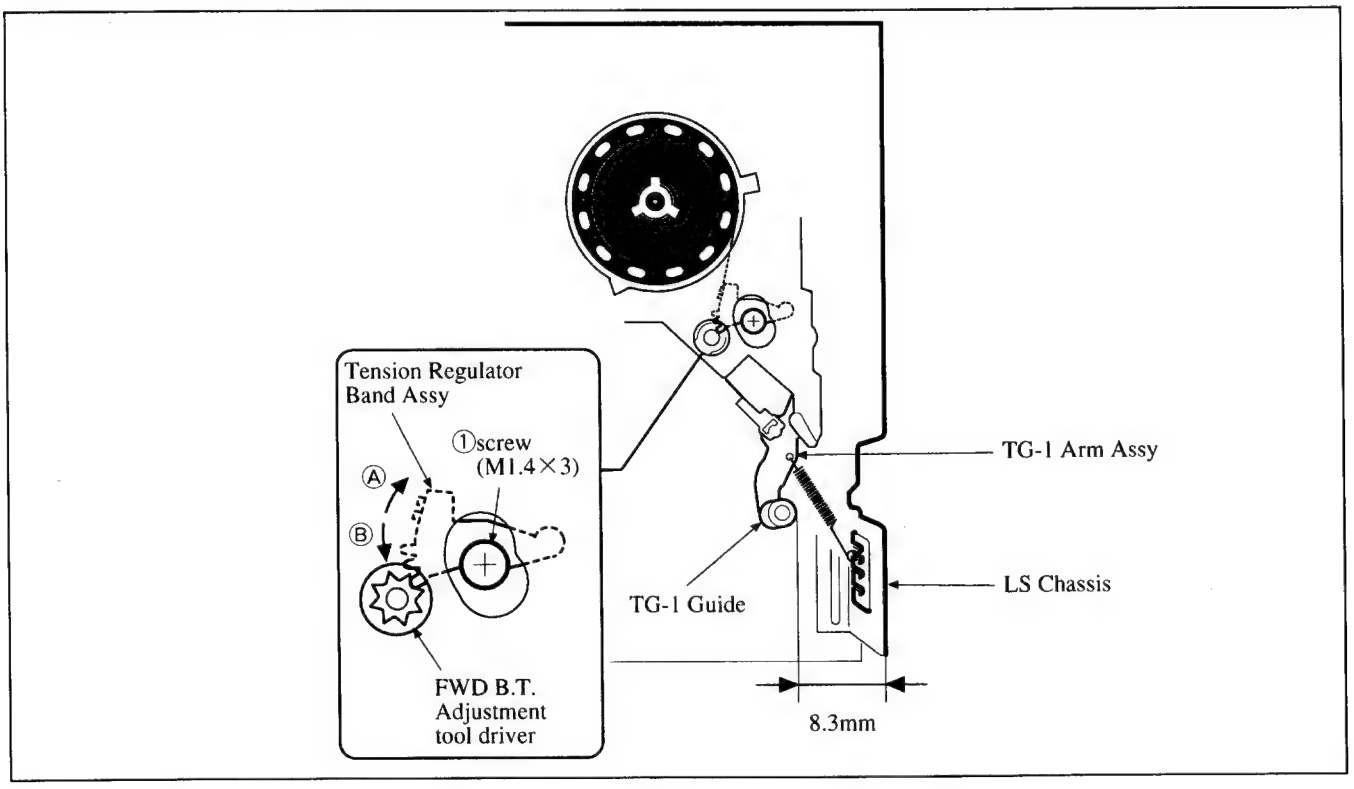


Fig.24

3-19. FWD Tape Hold-Back Tension Adjustment (Refer to Fig. 25)

1. Adjustment Procedure

1) Insert the torque measurement cassette to the machine.
2) Put the machine in the FWD mode. Confirm that the reading on the S side is in the range from 8.0 to 10.5 g•cm. If the reading is outside the specification range, make the following adjustments.
3) If the reading is higher than the specification, change the TG-1 Tension Spring to the side Ⓐ.
4) If the reading is lower than the specification, change the TG-1 Tension Spring to the side Ⓑ.

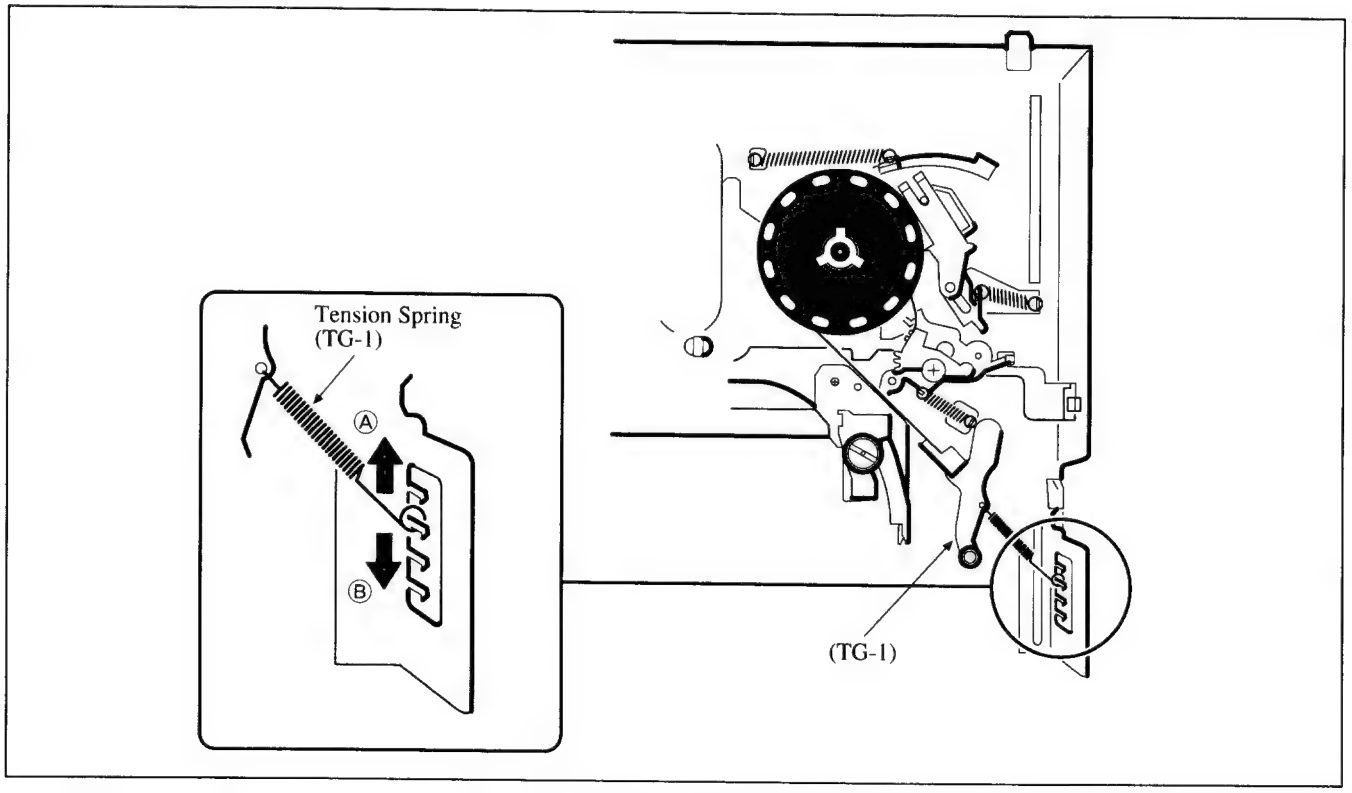


Fig. 25

4. TAPE PATH ADJUSTMENT

Purpose: Adjusts the head linearity.

Adjustment Error: Noise appears on top and bottom of display when playing back the tape recorded by other machines.

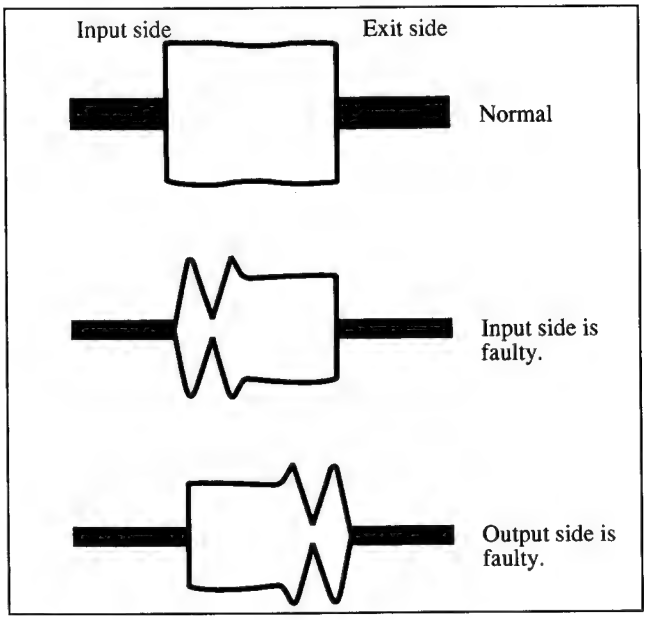


Fig. 26

4-1. Preparations for Adjustments

1) Clean the tape running surface (tape guide, drum, capstan, pinch roller).
2) Connect the adjustment remote commander to the REMOTE terminal (JACK block).
3) Establish the PATH mode using the adjustment remote commander (Track Shift mode)* to cancel auto tracking.
4) Connect an oscilloscope.
   CH1: Test connector PB RF terminal
   External trigger: Test connector PB SWP terminal
5) Playback the tracking alignment tape WR5-1NP (NTSC) or WR5-1CP (PAL) (Ref. No. J-6).
6) Check to see that RF waveform is flat at input and exit sides on oscilloscope.
   If it not flat, perform the following section 4-2 until it is flat.
7) After completing the adjustment, release the PATH mode (Track Shift mode).*.

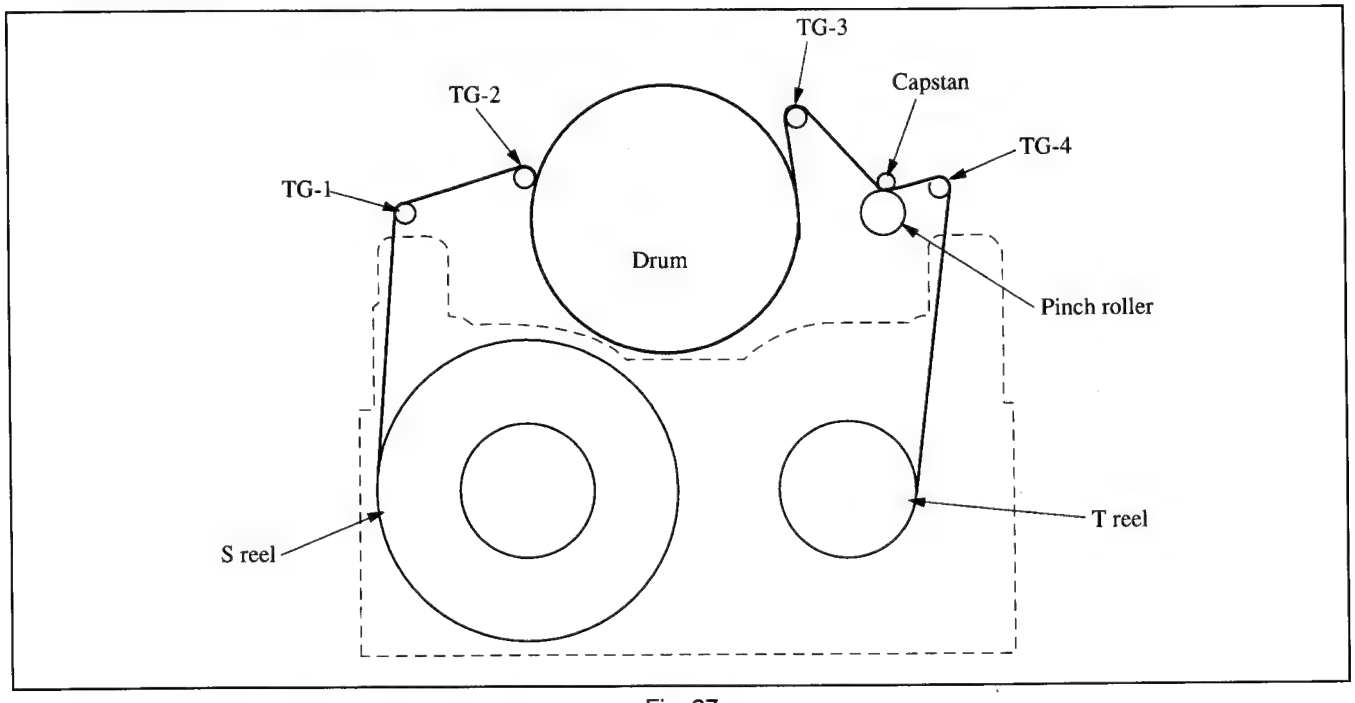


Fig. 27

* How to enter and exit the Track Shift mode. (In the case of CCD-TR420E/TR440E)

Entering the Track Shift mode

1. Select page : 6, address : 00 set data : 01 and press the PAUSE button.
2. Select page : 7, address : 01 set data : 03 and press the PAUSE button.

Exitting the Track Shift mode

1. Select page : 7, address : 01 set data : 00 and press the PAUSE button.
2. Select page : 6, address : 00 set data : 00 and press the PAUSE button.

4-2. Tracking Adjustment (Refer to Fig. 28.)

1) Playback the tracking alignment tape WR5-1NP (NTSC) or WR5-1CP (PAL) (Ref. No. J-6).
2) Adjust the tape guide No. 2 until the input side waveform becomes flat.
3) Adjust the tape guide No. 3 until the input side waveform becomes flat.

☆ Zenith adjustment screws for the TG-2 and TG-3 do not need to be adjusted.

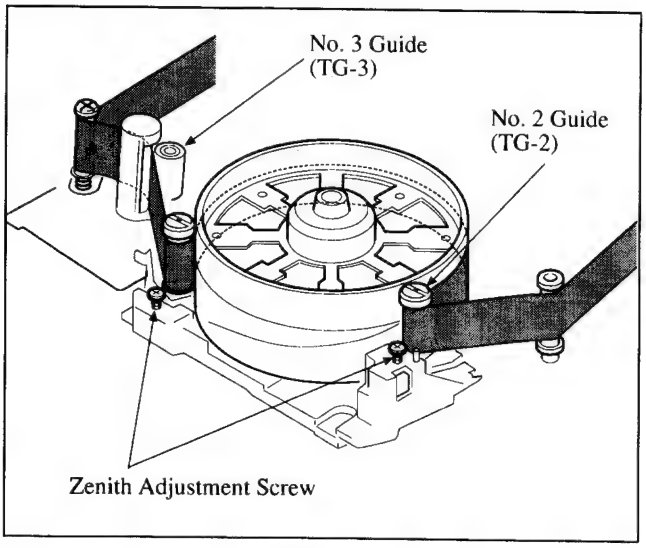


Fig. 28

4-3. No. 4 Guide (TG-4) Adjustment (Refer to Fig. 29.)

1) Playback a tape in REV mode.
2) Confirm that tape slack does not occur in between the guide No. 3 (TG-3) ① and Capstan ②. If tape slack is found, turn the height adjustment screw ④ of the Guide No. 4 (TG-4) ③ until tape slack is removed.
3) Playback a tape in FWD mode. Confirm that tape slack does not occur in between the guide No. 4 (TG-4) ③ and capstan ②. (Specification = 0.5 mm or less) If tape slack of more than 0.5 mm is found, turn the TG-4 nut ④ until the slack is 0.5 mm or less. Playback tape in REV mode and confirm that tape slack in between the guide No. 3 (TG-3) ① and capstan ② is 0.3 mm or less, the adjustment is complete.

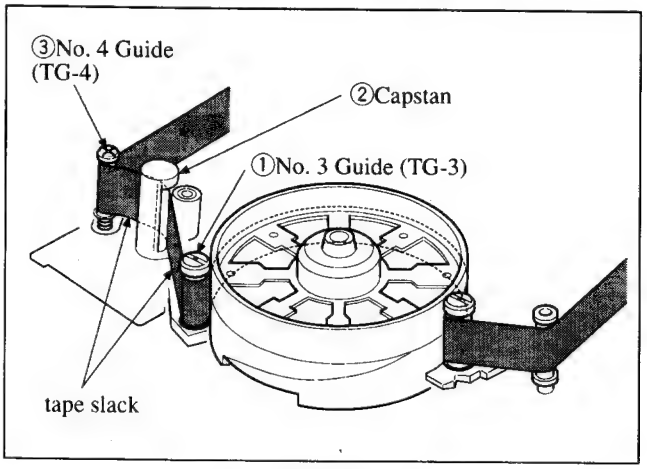


Fig. 29

4-4. CUE, REV Waveforms Check (Refer to Fig. 30.)

1) Playback the tracking alignment tape in REV mode.
   Confirm that pitches between the peaks of the waveform are equally spaced for 5 seconds or longer.
   The pitches are not equally spaced, perform sections "4-2. Tracking Adjustment" and section "4-3. No. 4 Guide Adjustment".
2) Playback the tracking alignment tape in CUE mode.
   Confirm that pitches between the peaks of the waveform are equally spaced for 5 seconds or longer.
   The pitches are not equally spaced, perform section "4-2. Tracking Adjustment".

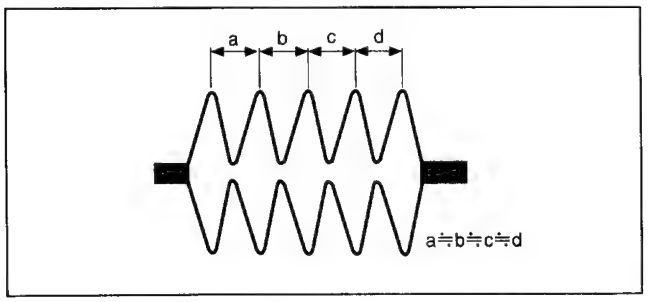


Fig. 30

4-5. Checks After Adjustments

4-5-1. Tracking Check

1) Confirm that amplitude of the RF waveform decreases to about 3/4 when the machine enters the PATH mode. (Refer to Fig. 31)
2) Confirm that the minimum amplitude (EMIN) of the RF waveform is 65 % or more of the maximum amplitude (EMAX). (Refer to Fig. 32)
3) Confirm that the RF waveform does not have too much fluctuation. (Refer to Fig. 33)

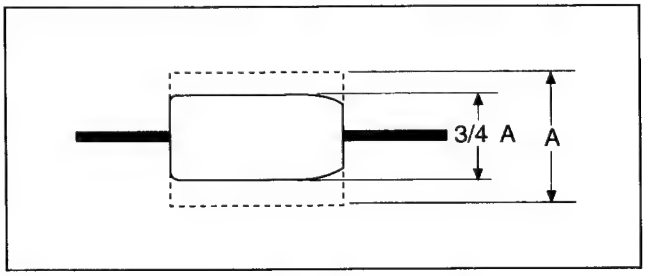


Fig. 31

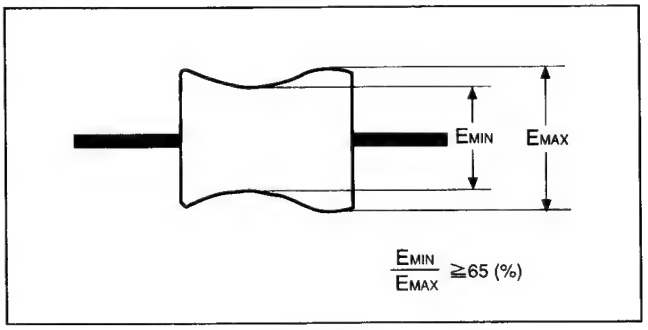


Fig. 32

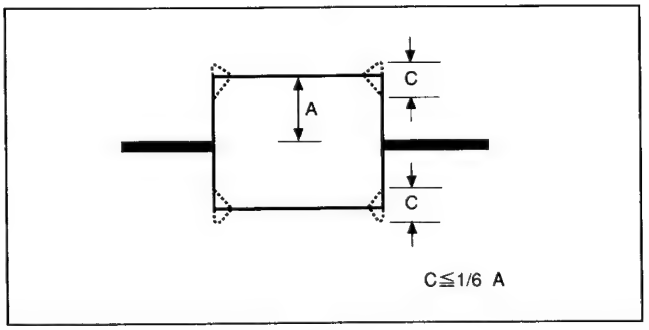


Fig. 33

4-5-2. Waveform Build-up Check (Refer to Fig. 34.)

1) Playback the tracking alignment tape.
2) Turn OFF the Track Shift mode.
3) Eject the tape once, insert and load the tape.
4) Start playing back the tape and confirm that the RF waveform builds up in three seconds with flat envelope. Confirm at this time that tape slack does not occur near pinch roller.
5) Playback the tape in CUE/REV and FF/REW modes respectively. Confirm that the RF waveform builds up in three seconds with flat envelope. Confirm at this time that tape slack does not occur near pinch roller.
6) Repeat the check items 3) to 5) again.

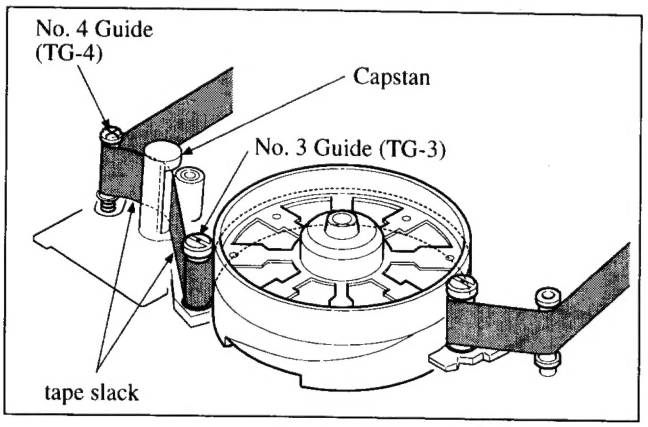


Fig. 34

4-5-3. Tape Pass Check (Refer to Fig. 35.)

1) Insert a thin video tape such as P6-120MP (NTSC) or P5-120MP (PAL). Playback the thin tape. Confirm that there is no clearance or curl of 0.3 mm or more at the following points: Upper flange of guide No. 2, upper flange of guide No. 3, upper and lower flanges of guide No. 4.
2) Confirm that there is no clearance or curl of 0.3 mm or more at each tape guide when the FF button is pressed from the playback mode to enter the CUE mode, and when the REW button is pressed from the playback mode to enter the REV mode.

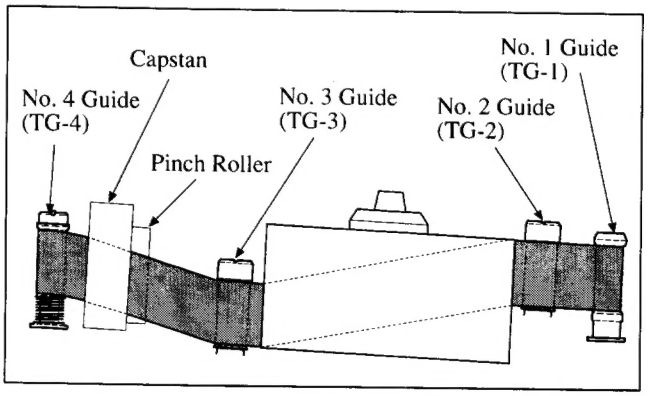
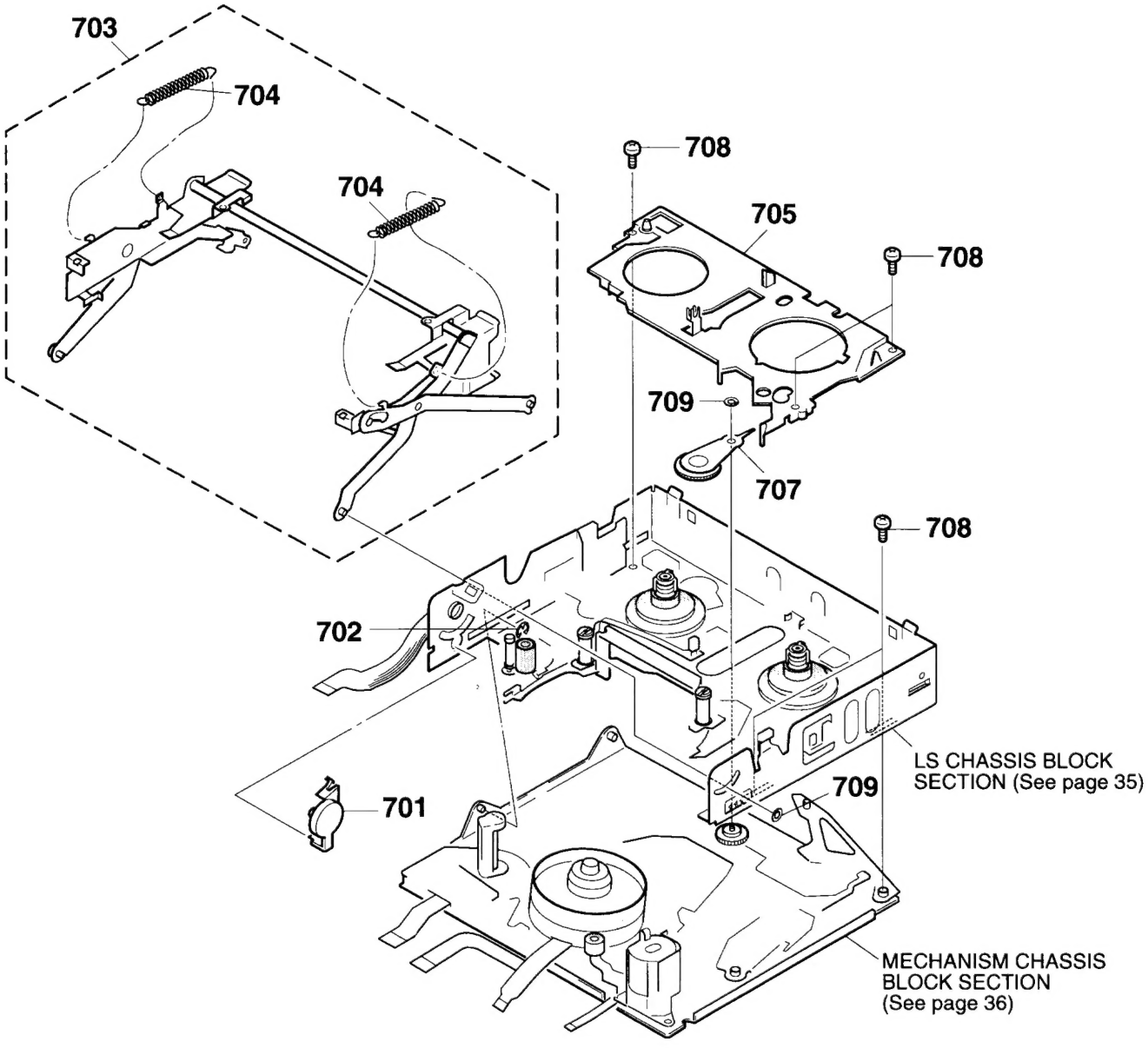
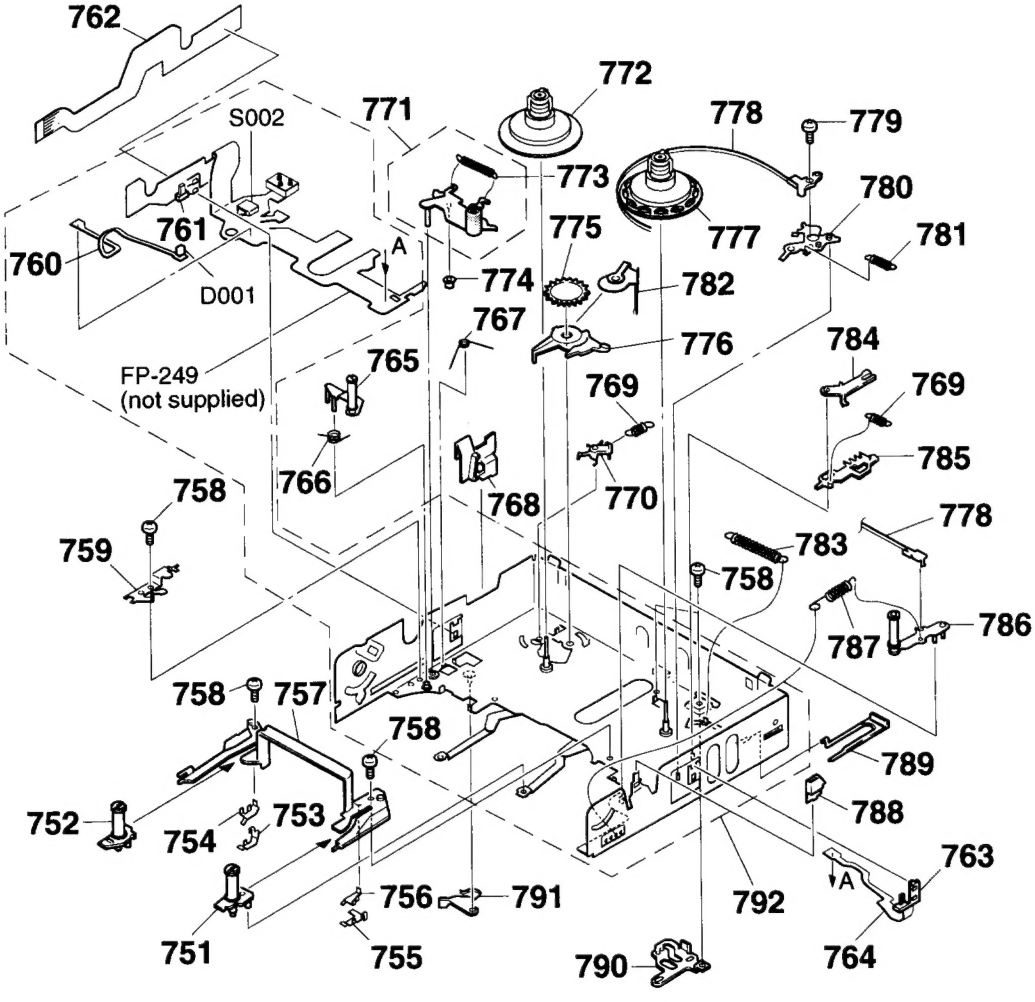


Fig. 35

5-1. Cassette Compartment Block Section



5-2. LS Chassis Block Section



5-3. Mechanism Chassis Block Section